

Configuration Control Document

CR1500 Firmware Version 1.11.7

Contents

1	Keyword Table	2
2	Scope	3
3	Notations	3
4	Reader Command Overview	3
4.1	Configuration Command Architecture	3
4.2	Command Format	3
4.3	Supported Commands	3
5	AG - Automatic Gain Control (AGC) Parameters	5
6	CD - Decoder Parameters	16
7	CF - Configuration Parameters	32
8	CM - Communication Parameters	34
9	EN - Encoder Image Parameters	44
10	FB - Feedback Parameters	45
11	FC - Focus Parameters	52
12	FW - Firmware Parameters	56
13	IM - Image Sensor Parameters	60
14	JS - JavaScript Configuration Parameters	63
15	LA - Language Parameters	65
16	MD - Motion Detection Parameters	66
17	PK - Protocol Parameter	70
18	PM - Power Management Parameters	71
19	RD - Reader Parameters	73
20	SC - Scene Manager Parameters	87
21	ST - Storage Parameters	89
22	SY - Symbology Parameters	90
23	Motion Detection	111
24	DPM Decoding	111

25 Data Formatting	111
25.1 Data Formatting Options	111
25.2 Data Formatting String	113
25.3 Prefixes and Suffixes	113
25.4 Format Case	113
25.5 Format Parse and Validation Configuration String	113
25.6 Sending Windows Keystrokes using CodeXML	113
25.7 Sending USB Keyboard Scan Codes using CodeXML	115
25.8 Command Barcode Format	116
26 Device Recovery for the CR1500	117
A HID scancode delay description	118
B ASCII-Hexadecimal table	119
C USB VID - PID Listing	122
D Decode Modes	123
E Illumination Sources	125

1 Keyword Table

Keyword	Description
#2Of5	All 2 of 5 symbologies
#AGC	Automatic Gain Control
#AIMId	AIM Identifier (ISO/IEC standard 15424)
#Aztec	Aztec symbology
#BC412	BC412 symbology
#Codabar	Codabar symbology
#Codablock	Codablock symbology
#Code11	Code 11 symbology
#Code128	Code 128 symbology
#Code39	Code 39 symbology
#Code32	Code 32 symbology
#Code49	Code 49 symbology
#Code93	Code 93 symbology
#Communications	Used in changing the communication mode of the reader
#CompositeBarcodes	Settings that affect reading of barcodes with more than one part
#DataEncoding	Settings that affect incoming/outgoing data
#DataFormatting	Data Formatting settings
#DataMatrix	Data Matrix symbology
#DotCode	DotCode symbology
#DuplicateBlock	Settings related to blocking duplicate barcodes
#EAN/JAN	EAN/JAN symbology
#GoCode	GoCode® symbology
#GridMatrix	Grid Matrix symbology
#GS1DataBar	The GS1 DataBar family of symbologies
#HanXin	Han Xin symbology
#Image	Image cropping, ROI
#InterCharacterDelay	Settings controlling the USB keyboard inter-character delay
#Interleaved2Of5	Interleaved 2 of 5 symbology
#MaxiCode	MaxiCode symbology
#Message	Messages and logs
#MSIPlessey	MSI Plessey symbology
#PDF417	PDF417 symbology
#Pharmacode	Pharmacode symbology
#Postal	Postal symbologies
#QR	QR Code symbology
#Raw	Settings related to the reader accepting raw commands
#ReaderState	Settings that affect the transition from one state to another (i.e. Active to Idle)
#SerialComm	Settings related to serial communications mode
#Telepen	Telepen symbology
#Text Commands	Settings relating to the reader accepting text commands
#Trioptic	Trioptic symbology
#UKPlessey	UK Plessey symbology
#UPC	UPC symbology
#CleanlinessTest	Cleanliness Test for 8200 products

2 Scope

This Configuration Control Document (CCD) specifies the available configuration commands.

3 Notations

The interface protocol is described as a set of grammars, indicated by different type styles and symbols. These indications are listed in the table below.

Example	Indication	Grammar
Text-Command	Italic type	Syntactic categories (non-terminals)
space	Bold type	Terminal symbols
%xx	Byte data	In Hex
0xFF	0x prefix indicating hexadecimal	Literal byte values
'X'	Single quotes	Literal ASCII characters
SOH	All caps	Non-printable ASCII characters
esc tab	Vertical bar	Alternatives (this or that)
data _{opt}	opt (opt subscript)	Optional terminals and non-terminals
crc16 _{nr}	nr (nr subscript)	Applies to packets sent in non-raw mode, i.e. in packet mode

4 Reader Command Overview

This section is intended to introduce users to the format of configuration commands a reader will accept to change and save configuration settings.

4.1 Configuration Command Architecture

Commands are defined as alphanumeric ASCII strings. For example, to enable Australian Post Symbology on the reader, the host will send the ASCII string SYAUPOSEN1. After the host sends a complete command, the reader will respond with a success or error message. If a command is not recognized or is not supported by a device, the reader will respond with a "NOTSUPP" error message. If an invalid parameter or parameter value is given, CDOPSQQ or CDOPSM25 for example, the reader will respond with an "INVAL" error message.

4.2 Command Format

Primary Category	Sub-Category	Action Code	Parameter	Parameter Value (when action is S or P)
Example: SY, CM, etc.	Example: AZTC, SE, etc.	S - Change and save L - Save as a platform setting P - Change but do not save R - Reset to default value G - Get value in effect X - Execute C - Reset to saved or, if there is no saved value, resets to default	Example: AL, BA, [, etc.	String of decimal, number, or text.

4.3 Supported Commands

The CR8200 family of readers use a new command set as compared to the CR8000 family of readers. The default output style of the CR8200 readers is via XML.

The Configuration Manager is a series of commands that apply to all primary category settings. For a full output of CR8200

settings, requested by issuing the Configuration Manager command CFG, the XML contains the following elements:

```
<CFG >
  <CM > ... </CM > Communications
  <PM > ... </PM > Power Management
  <FC > ... </FC > Focus Testing
  <AG > ... </AG > Automatic Gain Control
  <CD > ... </CD > Decoder Control
  <SC > ... </SC > Scene Manager
  <SY > ... </SY > Symbolologies
  <PK > ... </PK > Packet Protocol
  <IM > ... </IM > Image Sensor
  <JS > ... </JS > JavaScript
  <FW > ... </FW > Firmware
  <RD > ... </RD > Reader
  <FB > ... </FB > Feedback
  <LA > ... </LA > Language
  <MD > ... </MD > Motion Detection
  <EN > ... </EN > Encoder Image Parameters
  <ST > ... </ST > Storage
  <BT > ... </BT > Bluetooth Radio Parameters
  <Saved > ... </Saved > Saved Settings
  <Platform > ... </Platform > Platform Settings
</CFG >
```

Each of the above elements is a "Primary Category" in the command format and has its own configuration commands that start with the two-letter element name, which the following sections describe

5 AG - Automatic Gain Control (AGC) Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	AG	FX	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Fixed Mode - Percent	AG	FX	S/L/P/G R/C	BP	When the AGC is in fixed mode, this value selects the point on the AGC curve from which to make calculations. Keyword: #AGC Example: AGFXSBP50 Default Value: 50
AGC - Fixed Mode - Illumination Source	AG	FX	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGFXSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	CP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Cell phone multiplier factor	AG	CP	S/L/P/G R/C	MF	Multiplier factor for cell phone AGC calculations. Note: Available for all readers but the value is only used in CR8200 IR cut filter firmware. Keyword: #AGC #Cellphone Example: AGCPSMF0 Default Value: 0
AGC - Cell phone - Illumination Source	AG	CP	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGCPSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	BY	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Bypass Mode - Illumination Percent	AG	BY	S/L/P/G R/C	IL	Overrides the illumination setting with the user-provided illumination setting when the AGC is set to bypass mode. Keyword: #AGC Example: AGBYSIL50 Default Value: 50

Description	Cat	Sub	Action	Param	Notes/Example
AGC - Bypass Mode - Exposure (us)	AG	BY	S/L/P/G R/C	EX	Overrides the exposure setting with the user-provided exposure setting when the AGC is set to bypass mode in microseconds. Keyword: #AGC Example: AGBYSEX4000 Default Value: 4000
AGC - Bypass Mode - Gain Percent	AG	BY	S/L/P/G R/C	GN	Overrides the gain setting with the user-provided gain setting when the AGC is set to bypass mode. Keyword: #AGC Example: AGBYSGN0 Default Value: 0
AGC - Bypass Mode - Illumination Source	AG	BY	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGBYSIS-1 Default Value: -1
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E1	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE1100 Default Value: 100
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E2	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE21400 Default Value: 1400
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E3	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE33200 Default Value: 3200
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E4	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE45600 Default Value: 5600
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E5	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE57500 Default Value: 7500

Description	Cat	Sub	Action	Param	Notes/Example
AGC Config Mode Exposure Time Curve Adjustment (us)	AG	CD	S/L/P/G R/C	E6	Adjust Config AGC's exposure time curve's points in microseconds. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSE69200 Default Value: 9200
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G1	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG115 Default Value: 15
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G2	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG225 Default Value: 25
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G3	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG325 Default Value: 25
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G4	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG425 Default Value: 25
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G5	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG525 Default Value: 25
AGC Config Mode Gain Curve Adjustment (%)	AG	CD	S/L/P/G R/C	G6	Adjust Config AGC's gain curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSG625 Default Value: 25
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I1	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI11 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I2	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI214 Default Value: 14
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I3	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI328 Default Value: 28
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I4	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI444 Default Value: 44
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I5	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI562 Default Value: 62
AGC Config Mode Illumination Curve Adjustment (%)	AG	CD	S/L/P/G R/C	I6	Adjust Config AGC's illumination curve's points percentage. This configurable curve is used when taking pictures and decoding in this mode. Keyword: #AGC #Image Example: AGCDSI680 Default Value: 80
AGC - Config - Illumination Source	AG	CD	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGCDSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	DP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Decode Plus - Window X	AG	DP	S/L/P/G R/C	WX	X component of the window for the Decode Plus AGC adjustments given to the decoder. Keyword: #AGC Example: AGDPSWX420 Default Value: 420
AGC - Decode Plus - Window Y	AG	DP	S/L/P/G R/C	WY	Y component of the window for the Decode Plus AGC adjustments given to the decoder. Keyword: #AGC Example: AGDPSWY320 Default Value: 320

Description	Cat	Sub	Action	Param	Notes/Example
AGC - Decode Plus - Corner X	AG	DP	S/L/P/G R/C	CX	X component of the corner for the Decode Plus AGC adjustments given to the decoder. Keyword: #AGC Example: AGDPSCX430 Default Value: 430
AGC - Decode Plus - Corner Y	AG	DP	S/L/P/G R/C	CY	X component of the corner for the Decode Plus AGC adjustments given to the decoder. Keyword: #AGC Example: AGDPSCY320 Default Value: 320
AGC - Decode Plus - Dim Red Illumination Percent	AG	DP	S/L/P/G R/C	DR	Illumination percent for dim red modes. Example: AGDPSDR10 Default Value: 10
AGC - Decode Plus - Illumination Source	AG	DP	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGDPSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	CR	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC Control - Window width	AG	CR	S/L/P/G R/C	CX	Set the contrast window width in pixels. Keyword: #AGC Example: AGCRSCX300 Default Value: 300
AGC Control - Window height	AG	CR	S/L/P/G R/C	CY	Set the contrast window height pixels. Keyword: #AGC Example: AGCRSCY300 Default Value: 300
AGC Control Window - X offset	AG	CR	S/L/P/G R/C	PX	Set the contrast window's horizontal offset from the center of the image (default is 0). Use positive values to move the window to the right and negative values to move it to the left. Note: This setting value is ignored if AGC Control Window - Enable re-positioning is disabled Keyword: #AGC #Image Example: AGCRSPX0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
AGC Control Window - Y offset	AG	CR	S/L/P/G R/C	PY	Set the contrast window's vertical offset from the center of the image (default is 0). Use positive values to move the window upwards and negative values to move it downwards. Note: This setting value is ignored if AGC Control Window - Enable re-positioning is disabled Keyword: #AGC #Image Example: AGCRSPY0 Default Value: 0
AGC Control Window - Re-positioning	AG	CR	S/L/P/G R/C	ES	0 Disable repositioning the contrast window
					1 Enable repositioning the contrast window
					Keyword: #AGC #Image Example: AGCRSES0 Default Value: 0
AGC Control Window - Drawing Boundaries	AG	CR	S/L/P/G R/C	ED	0 Disable drawing visible boundaries to show the contrast window edges
					1 Enable drawing visible boundaries embedded in the image to show the contrast window edges
					Keyword: #AGC #Image Example: AGCRSED0 Default Value: 0
AGC Contrast Threshold factor	AG	CR	S/L/P/G R/C	CT	Contrast Threshold factor (FP16_16). Keyword: #AGC Example: AGCRSCT227 Default Value: 227
AGC Quality Low Threshold	AG	CR	S/L/P/G R/C	LT	Control quality calculations-Quality Low Threshold. Keyword: #AGC Example: AGCRSLT8 Default Value: 8
AGC Quality Low Factor	AG	CR	S/L/P/G R/C	LP	Control quality calculations-Quality Low Factor. Keyword: #AGC Example: AGCRSLP200 Default Value: 200
AGC Quality High Threshold	AG	CR	S/L/P/G R/C	HT	Control quality calculations-Quality High Threshold. Keyword: #AGC Example: AGCRSHT85 Default Value: 85
AGC Quality High Factor	AG	CR	S/L/P/G R/C	HP	Control quality calculations-Quality High Factor. Keyword: #AGC Example: AGCRSHP200 Default Value: 200
AGC Edge Detect Lines	AG	CR	S/L/P/G R/C	DL	Control quality calculations-Edge Detect Lines. Keyword: #AGC Example: AGCRSDL11 Default Value: 11

Description	Cat	Sub	Action	Param	Notes/Example
AGC Max Edges	AG	CR	S/L/P/G R/C	ME	Control quality calculations-Max Edges. Keyword: #AGC Example: AGCRSME7 Default Value: 7
AGC Desired Brightness (%)	AG	CR	S/L/P/G R/C	DB	Control AGC desired brightness. This may help brighten darker images for decoding and taking pictures. Example: AGCRSDB25 Default Value: 25
Get All Subcategory Parameters	AG	TM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC Medium Quality time limit (ms) DEPRECATED	AG	TM	S/L/P/G R/C	MQ	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSMQ0 Default Value: 0
AGC minimum time limit (ms) DEPRECATED	AG	TM	S/L/P/G R/C	MN	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSMN0 Default Value: 0
AGC Low Quality time limit (ms) DEPRECATED	AG	TM	S/L/P/G R/C	LQ	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSLQ0 Default Value: 0
AGC high quality time limit (ms) DEPRECATED	AG	TM	S/L/P/G R/C	HQ	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSHQ0 Default Value: 0
AGC Timeout multiplier (FP24_8) DEPRECATED	AG	TM	S/L/P/G R/C	MT	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSMT0x0 Default Value: 0x0

Description	Cat	Sub	Action	Param	Notes/Example
AGC high quality percentage DEPRECATED	AG	TM	S/L/P/G R/C	HP	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSHP0 Default Value: 0
AGC Medium Quality percentage DEPRECATED	AG	TM	S/L/P/G R/C	MP	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSMP0 Default Value: 0
AGC Low Quality percentage DEPRECATED	AG	TM	S/L/P/G R/C	LP	This command has been deprecated, please do not use this command This parameter no longer has any effect. Please use CDDT_TL and CDDT_LT to control the timeout. Example: AGTMSLP0 Default Value: 0
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E1	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E1, configuring the Config AGC mode's curve. Example: AGNOSE1100 Default Value: 100
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E2	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E2, configuring the Config AGC mode's curve. Example: AGNOSE21400 Default Value: 1400
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E3	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E3, configuring the Config AGC mode's curve. Example: AGNOSE33200 Default Value: 3200
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E4	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E4, configuring the Config AGC mode's curve. Example: AGNOSE45600 Default Value: 5600

Description	Cat	Sub	Action	Param	Notes/Example
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E5	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E5, configuring the Config AGC mode's curve. Example: AGNOSE57500 Default Value: 7500
AGC Normal Mode Exposure Time Curve Adjustment (us) DEPRECATED	AG	NO	S/L/P/G R/C	E6	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_E6, configuring the Config AGC mode's curve. Example: AGNOSE69200 Default Value: 9200
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G1	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G1, configuring the Config AGC mode's curve. Example: AGNOSG115 Default Value: 15
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G2	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G2, configuring the Config AGC mode's curve. Example: AGNOSG225 Default Value: 25
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G3	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G3, configuring the Config AGC mode's curve. Example: AGNOSG325 Default Value: 25
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G4	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G4, configuring the Config AGC mode's curve. Example: AGNOSG425 Default Value: 25
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G5	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G5, configuring the Config AGC mode's curve. Example: AGNOSG525 Default Value: 25

Description	Cat	Sub	Action	Param	Notes/Example
AGC Normal Mode Gain Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	G6	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_G6, configuring the Config AGC mode's curve. Example: AGNOSG625 Default Value: 25
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I1	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I1, configuring the Config AGC mode's curve. Example: AGNOSI1 Default Value: 1
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I2	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I2, configuring the Config AGC mode's curve. Example: AGNOSI214 Default Value: 14
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I3	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I3, configuring the Config AGC mode's curve. Example: AGNOSI328 Default Value: 28
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I4	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I4, configuring the Config AGC mode's curve. Example: AGNOSI444 Default Value: 44
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I5	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I5, configuring the Config AGC mode's curve. Example: AGNOSI562 Default Value: 62
AGC Normal Mode Illumination Curve Adjustment (%) DEPRECATED	AG	NO	S/L/P/G R/C	I6	This command has been deprecated, please do not use this command No longer effects the AGC Normal Mode curve. This setting now maps to AGCD_I6, configuring the Config AGC mode's curve. Example: AGNOSI680 Default Value: 80

Description	Cat	Sub	Action	Param	Notes/Example
AGC - Normal Mode - Illumination Source	AG	NO	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGNOSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	DT	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Detect Mode	AG	DT	S/L/P/G R/C	IS	Illumination source for detecting barcode in quick decode mode. See Illumination Sources appendix for appropriate values. Example: AGDTSIS-1 Default Value: -1
Get All Subcategory Parameters	AG	MO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
AGC - Motion Mode - Illumination Source	AG	MO	S/L/P/G R/C	IS	Illumination source. See Illumination Sources appendix for appropriate values. Example: AGMOSIS-1 Default Value: -1

6 CD - Decoder Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	CD	DT	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Decode Time Limit (ms)	CD	DT	S/L/P/G R/C	TL	Amount of time in milliseconds that CortexDecoder uses for decode attempt before returning a decode failure. 0 - No time limit applied 1 - 60,000 time limit in ms The value should be entered as a hexadecimal number. Example: CDDTSTL320 Default Value: 320
Decode Locate Time Limit	CD	DT	S/L/P/G R/C	LT	This setting sets the timeout value to locate the barcode. 0 - No time limit applied 1 - 30,000 time limit in ms The value should be entered as a hexadecimal number. Example: CDDTSLT150 Default Value: 150
Decode Timeout Factor (ms)	CD	DT	S/L/P/G R/C	TF	Timeout Factor (CortexDecoder). Refer to D009892 CortexDecoder API User Manual for more information. Use 15 0r 30 mS for the reader. A setting of 0 sets an unlimited timeout. Example: CDDTSTF30 Default Value: 30
Continuous scan image capture delay (ms)	CD	DT	S/L/P/G R/C	CD	Limit the rate of image capturing in milliseconds during continuous scan. Notes: Shortest supported delay is 100ms Example: CDDTSCD100 Default Value: 100
Trigger mode image capture delay (ms)	CD	DT	S/L/P/G R/C	TD	Limit the rate of image capturing during trigger modes. Including event-based trigger modes. Example: CDDTSTD0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
DecodePlus Decode Delay (ms)	CD	DT	S/L/P/G R/C	QD	The amount of time that the reader expects a barcode to remain outside of the field of view before allowing that same barcode to be decoded. If the barcode returns into the field of view before this time has expired, the barcode will not decode. If the barcode returns into the field of view before this time has expired, and leaves the field of view again, it must remain outside of the field of view for the full amount of time before the reader will decode that same barcode. This parameter only applies to DecodePlus quick decode and motion modes. Furthermore, this parameter is completely separated from the duplicate block time parameters and does not require CDVA_BD to be enabled. Example: CDDTSQD600 Default Value: 600
Get All Subcategory Parameters	CD	OP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Maximum Decodes Per Read	CD	OP	S/L/P/G R/C	PR	The reader will process up to this number of barcodes per read. If there are more barcodes in the field of view and target tolerance, only the first ones found will be decoded. Example: CDOPSPR1 Default Value: 1
Ensure Region of Interest	CD	OP	S/L/P/G R/C	RO	Only decoded barcodes that are completely inside the region of interest. When disabled, barcode may be decoded if it is partially inside the ROI. Keyword: #Image Example: CDOPSR00 Default Value: 0
Region of Interest Leftmost pixel	CD	OP	S/L/P/G R/C	RL	ROI Left is the x or column coordinate of the ROI upper-left corner. Default value is 0. Keyword: #Image Example: CDOPSR00 Default Value: 0
Region of Interest Topmost pixel	CD	OP	S/L/P/G R/C	RT	ROI Top is the y or row coordinate of the ROI top-left corner. Default value is 0. Keyword: #Image Example: CDOPSR00 Default Value: 0
Region of Interest width (pixels)	CD	OP	S/L/P/G R/C	RW	ROI width - The width of the ROI rectangle. Default value is 0, indicating the full image width is used. Keyword: #Image Example: CDOPSRW0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
Region of Interest height (pixels)	CD	OP	S/L/P/G R/C	RH	ROI height - The height of the ROI rectangle. Default value is 0, indicating the full image height is used. Keyword: #Image Note: Whenever these values are non-zero, the decoder only attempts decoding barcodes within or partially within this area. The only way to disable this feature is set RL, RT, RW, RH back to 0. Example: CDOPSRH0 Default Value: 0	
Low Contrast Mode for 1D Barcodes	CD	OP	S/L/P/G R/C	LC	0	Disable Low Contrast Mode
					1	Enable Low Contrast Mode
					Low contrast mode enable inverse images to be decoded more easily. Example: CDOPSLC1 Default Value: 1	
Field of Interest (FOI) Zoom	CD	OP	S/L/P/G R/C	ZR	0	Disable FOI Zoom
					1	Enable FOI Zoom
					Increase the FOI resolution to robustly decode small barcodes when FOI is set to sub-region of the entire FOI. For faster speed, set $FOI_{width} * FOI_{height} < 320 * 480$ Example: CDOPSZR0 Default Value: 0	
Enhance Contrast Mode for 1D Barcodes	CD	OP	S/L/P/G R/C	EC	0	Disable Enhance Contrast Mode
					1	Enable Enhance Contrast Mode
					Enhance contrast mode enables DPM images to be decoded more easily. Example: CDOPSEC0 Default Value: 0	
Speed Up	CD	OP	S/L/P/G R/C	SP	Speed Up Example: CDOPSSP0 Default Value: 0	
Preprocessing Filter Type	CD	OP	S/L/P/G R/C	PT	0	No preprocessing
					1	Low pass filter 1 Note: Filtering the decimated image. Developed for specific customer and single field only.
					2	Low pass filter 2 Note: Filtering the entire image. Not implemented as of 2/14/2020.
					3+	Reserved
					Images are preprocessed with the filters to improve reading of barcodes with busy backgrounds. Example: CDOPSPT0 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example
Enable Cellphone Settings DEPRECATED	CD	OP	S/L/P/G R/C	CI	This command has been deprecated, please do not use this command Deprecated command that enabled cellphone settings in the decoder for very old iPhone screens so the decoder could process barcodes on the old screens. No longer needed as the very old iPhones are no longer in service and current iPhone screens are readable. Note: This command has been replaced by CDOP_CE Example: CDOPSCI0 Default Value: 0
1D Barcode Aggressiveness	CD	OP	S/L/P/G R/C	SE	0 Most aggressive at achieving a decode with increase possibility of misreads
					1 Less aggressive for poorly printed 1D barcodes. Decreases probability of misreads.
					2 Least aggressive for poorly printed 1D barcodes. Further decreases probability of misreads.
					11 Less aggressive for 1D barcodes with low module size. Decreases probability of misreads.
					12 Least aggressive for 1D barcodes with low module size. Further decreases probability of misreads
					This tells the decoder that it can enforce the barcode standard more strictly on poorly printed codes. Example: CDOPSSE0 Default Value: 0
Desired Light (CortexDecoder)	CD	OP	S/L/P/G R/C	AP	Control AGC desired brightness. This may help brighten darker images for decoding and taking pictures. Valid values 0-255 Example: CDOPSAP115 Default Value: 115
Decode Attempt Timeout (ms)	CD	OP	S/L/P/G R/C	AT	Decode attempt timeout in milliseconds (was sticky time). Example: CDOPSAT0 Default Value: 0
Target bar trigger mode target time (ms)	CD	OP	S/L/P/G R/C	TT	The amount of time the targeting bar will be active before the reader begins scanning while in target bar trigger mode (RDTCSMD9) Example: CDOPSTT1000 Default Value: 1000
Stop Decoding on Duplicate	CD	OP	S/L/P/G R/C	SD	0 Continue decoding even if duplicate barcode is detected in the current image
					1 Stop decoding when duplicate barcode is detected in the current image
					Note: This works only if CDOP_PR is set to more than 1. Instruct the decoder to continue or stop looking for decodes in the current image when a duplicate barcode is found. Example: CDOPSSD0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Enable Focus Quality	CD	OP	S/L/P/G R/C	FQ	0 Enable Focus Quality
					1 Disable Focus Quality
					Example: CDOPSFQ0 Default Value: 0
Cellphone Mode Enable	CD	OP	S/L/P/G R/C	CE	0 Disable Cellphone reading mode
					1 Enable Cellphone reading mode
					2 Enable alternate Cellphone reading mode
					Enables the reading of barcodes on cellphone screens in the decoder so it will properly decode barcodes from a light-emissive surface instead of a light-absorbent surface. Alternate cellphone mode captures two images, and compares the image quality, which it uses to decide which image to attempt to decode. Keyword: #Cellphone Example: CDOPSCE1 Default Value: 1
Targeting LED	CD	OP	S/L/P/G R/C	UT	0 Disable targeting LED during capture
					1 Enable targeting LED during capture
					This command allows or prevents the reader from turning on the blue targeting LED when capturing an image. Example: CDOPSUT1 Default Value: 1
Idle Decode Mode	CD	OP	S/L/P/G R/C	MD	0 No scanning mode while the trigger is not held.
					1+ These use the standard set of decode modes. See Decode Modes appendix for a list of these modes.
					These values dictate which scanning mode the reader will run while the trigger is not pressed. See Decode Modes appendix for a list of possible scan modes Note: linked to RDPM_FT Example: CDOPSMDO Default Value: 0
Transfer Images	CD	OP	S/L/P/G R/C	DI	0 Disable transferring images
					1 Enable transferring images
					When image transfer is enabled, each image captured by the reader will be sent as a stream of data to the host. The host is responsible for assembling the stream and saving it as a file. Note: This command enables transfer of all decoded, non-decoded and cellphone images. This command is a global enable and is linked to FWIM_DI, FWIM_NI, FWIM_CI. Example: CDOPSDI0 Default Value: 0
Decoder Last Read Details	CD	OP	G	RD	Gives number of frames taken for the last decode attempt. It can be either successful decode or timeout. Example: CDOPGRD
Last Read Position	CD	OP	G	RP	Returns the bounds of the last read barcode. Example: CDOPGRP

Description	Cat	Sub	Action	Param	Notes/Example
Last Read Image Width	CD	OP	G	LW	Returns the width of the image that contained the most recently decoded barcode. Example: CDOPGLW
Last Read Image Height	CD	OP	G	LH	Returns the height of the image that contained the most recently decoded barcode. Example: CDOPGLH
Send Aim ID	CD	OP	S/L/P/G R/C	AS	0 Disable Send Aim ID 1 Enable Send Aim ID Keyword: #AIMId Example: CDOPSAS0 Default Value: 0
Select Aim ID Position	CD	OP	S/L/P/G R/C	PI	0 Before prefix 1 After prefix, before decode data 2 Positioned according to Data formatting string Keyword: #AIMId Example: CDOPSPI1 Default Value: 1
Verifone Support	CD	OP	S/L/P/G R/C	VF	0 Disable Verifone formatting 1 Enable Verifone formatting
Gilbarco Support	CD	OP	S/L/P/G R/C	GB	0 Disable Gilbarco formatting 1 Enable Gilbarco formatting
NCR Register Support (Option 1)	CD	OP	S/L/P/G R/C	NC	0 Disable NCR formatting 1 Enable NCR formatting Example: CDOPSN0 Default Value: 0
NCR Register Support (Option 2)	CD	OP	S/L/P/G R/C	N2	0 Disable NCR2 formatting 1 Enable NCR2 formatting Example: CDOPSN20 Default Value: 0
Wincor Nixdorf Support	CD	OP	S/L/P/G R/C	WN	0 Disable Wincor Nixdorf formatting 1 Enable Wincor Nixdorf formatting See CortexDecoder API Documentation Example: CDOPSWN0 Default Value: 0
Data Formatting Enable	CD	OP	S/L/P/G R/C	DF	0 Disable Data Formatting 1 Enable Data Formatting May be used in conjunction with a configuration string CDOPSF0, or prefix/suffix settings, or other special formatting like upper/lower case or output as hex. Note: May be used in conjunction with CDOP_DV to add data formatting to a validation type. Keyword: #DataFormatting Example: CDOPSF0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Data validation selection For use with cd 17.2.x REPLACES CDOP_FO	CD	OP	S/L/P/G R/C	DV	0 Disable data validation/parsing
					1 DL / ID public sector parsing Note: Requires configuration string see CDOP_FP
					2 DL / ID public sector parsing output in JSON format
					3 Simple age verification Note: Does not require configuration string
					4 Match string validation Note: Requires configuration string see CDOP_SM
					5 GS1 validation Note: Requires configuration string see CDOP_GP
					6 UDI validation Note: Requires configuration string see CDOP_UD
					7 ISO 15434 validation Note: Requires configuration string see CDOP_IS
					8 ISO 15434 before ISO 15418 validation Note: Requires configuration string see CDOP_IO
					9 Perform Success & Raw validation. Success & Raw means return both parsed data and raw data [4 chars parsed data length][parsed data][raw data]
					Selects data validation or data parsing option applied to decoded data. Keyword: #DataFormatting Example: CDOPSDV0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Data format option selection DECODER DEPRECATED With cd 17.2.x (See CDOP_DV for more options)	CD	OP	S/L/P/G R/C	FO	0 Don't format data output.
					1 Format data with prefix/suffix or data configuration string
					2 Perform match string validation
					12 Perform match string validation and Data Formatting
					3 Perform GS1 validation
					13 Perform GS1 validation and Data Formatting
					4 Perform UDI validation
					14 Perform UDI validation and Data Formatting
					5 Perform ISO15434 validation
					15 Perform ISO15434 validation and Data Formatting
					6 Perform ISO15434 & ISO15418 validation
					16 Perform ISO15434 & ISO15418 validation and Data Formatting
					8 Perform Simple Age verification
					18 Perform Simple Age verification and Data Formatting
					8 Perform DL Parsing with configuration string
					18 Perform DL Parsing with configuration string and Data Formatting
					10 Perform DL Parsing without configuration
					20 Perform DL Parsing without configuration and Data Formatting
					11 Perform Success & Raw validation. Success & Raw means return both parsed data and raw data [4 chars parsed data length][parsed data][raw data]
					Keyword: #DataFormatting Example: CDOPSF00 Default Value: 0
Prefix	CD	OP	S/L/P/G R/C	PX	Prefix added to start of the data decoded from a barcode. The prefix string must be enclosed in double quotes, and it is recommended that any non-alphanumeric values be represented by hexadecimal values denoted by a forward slash, as in the example below. Hexadecimal values can be found in an appendix to this document. Note: Data format option selection must be set to 1 for this setting to have an effect Keyword: #DataFormatting Example: CDOPSPX", " Default Value: ""

Description	Cat	Sub	Action	Param	Notes/Example
Suffix	CD	OP	S/L/P/G R/C	SX	Suffix added to the end of the data decoded from a barcode. The suffix string must be enclosed in double quotes, and it is recommended that any non-alphanumeric values be represented by hexadecimal values denoted by a forward slash, as in the example below. Hexadecimal values can be found in an appendix to this document. Note: Data format option selection must be set to 1 for this setting to have an effect Keyword: #DataFormatting Example: CDOPSSX", " Default Value: ""
Convert output text	CD	OP	S/L/P/G R/C	FC	0
					1
					2
					3
					Convert decoded text to bracketed hex bytes Barcode contents of 03400704 would produce output of: <30><33><34><30><30><37><30><34> Data formatting output case/hex Note: Data format option selection must be set to 1 for this setting to have an effect Keyword: #DataFormatting Example: CDOPSFC0 Default Value: 0
Full data format string	CD	OP	S/L/P/G R/C	FD	Data formatting raw format configuration string. Note: This is enabled by setting data formatting enable to true (CDOPSDF1). Note: When FD is set, Prefix and Suffix are ignored Keyword: #DataFormatting Example: CDOPSFDF"00\x2B\x5F\x61\x49\x60\x2B\x5F\x61\x49\x60/01!,,012\x01@" Default Value: ""
Match string validation configuration string	CD	OP	S/L/P/G R/C	SM	Match String validation configuration string. Note: Data Validation option must be set to 4 for this setting to have an effect (CDOPSDV4). Keyword: #DataFormatting Example: CDOPSSM"00\x2B\x5F\x61\x49\x60\x2B\x5F\x61\x49\x60/01!,,00F\x01@" "" Example: CDOPSSM"000000000000!,, Default Value: "000000000000!,,
GS1 standard validation configuration string	CD	OP	S/L/P/G R/C	GP	GS1 standard validation configuration string. Note: Data format option must be set to 5 for this setting to have an effect (CDOPSDV5). Keyword: #DataFormatting "" Example: CDOPSGP"000000000000!,, Default Value: "000000000000!,,

Description	Cat	Sub	Action	Param	Notes/Example
Public sector & validation configuration string	CD	OP	S/L/P/G R/C	FP	Validation & Public sector configuration string. Note: Data Validation option must be set to 1 for this setting to have an effect (CDOPSDV1). Keyword: #DataFormatting " Example: CDOPSFP"000000000000!," Default Value: "000000000000!,"
UDI standard validation configuration string	CD	OP	S/L/P/G R/C	UD	This configuration string is used for validation of FDA UDI Standard Validation (HIBCC-UDI, GS1-UDI, ICCBBA-UDI) barcode data. Note: The Data Validation option must be set to 6 for UDI validation (CDOPSDV6). Keyword: #DataFormatting " Example: CDOPSUD"000000000000!," Default Value: "000000000000!,"
ISO15434 standard validation configuration string	CD	OP	S/L/P/G R/C	IS	This configuration string is used to validate ISO/IEC 15434 Standard barcodes. Note: Data Validation option be set to 7 (CDOPSDV7). Keyword: #DataFormatting " Example: CDOP SIS"000000000000!," Default Value: "000000000000!,"
ISO15434/15418 standard validation configuration string	CD	OP	S/L/P/G R/C	IO	This configuration string is used to validate ISO/IEC 15434 followed by ISO/IEC 15418 validation. Note: Data Validation option be set to 8 (CDOPSDV8). Keyword: #DataFormatting Example: CDOP SIO"000000000000!," Default Value: "000000000000!,"
Success and Raw validation	CD	OP	S/L/P/G R/C	SR	0 Disable Success and raw validation
					1 Enable Success and raw validation
					Perform Success & Raw validation. Success & Raw means return both parsed data and raw data [4 chars parsed data length][parsed data][raw data] Keyword: #DataFormatting Example: CDOP SSR0 Default Value: 0
Select decode Preferred Field of interest	CD	OP	S/L/P/G R/C	PF	0 This setting passes the HD field to the decoder. AGC analysis is done on the HD field.
					1 This setting passes the wide field to the decoder. AGC analysis is done on the wide field.
					2 This setting passes the best field to the decoder. AGC analysis is done on the field calculated to have the best image.
					3 This setting passes the full image to the decoder. AGC analysis is done in the decoder.
					Note: Not supported by single field optics Example: CDOP SPF0

Description	Cat	Sub	Action	Param	Notes/Example
AGC Logging Form	CD	OP	S/L/P/G R/C	LA	0 Disable AGC logging
					1 Enable AGC logging in XML formatter form with time stamps
					2 Enable AGC logging in raw form
					3 Enable AGC extended logging in raw form
					Note: To avoid missing characters use RDCMXDL with CDOPSLA1 exclusively. Note: To avoid extraneous characters use RDCMXRL with CDOPSLA2 and CDOPSLA3 exclusively. Keyword: #Message #AGC Example: CDOPSLA0 Default Value: 0
Skip Formatting for Code XML Only Data	CD	OP	S/L/P/G R/C	SK	0 Skipping disabled
					1 Skipping enabled
					Specifies if the reader should format a barcode that only contains CodeXML data. Example: CDOPSSK0 Default Value: 0
Get All Subcategory Parameters	CD	VA	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Target Tolerance (percent)	CD	VA	S/L/P/G R/C	TT	For a reader to accept a barcode, it must be within the specified distance from the center of the image. The distance is defined as a percentage of the barcode's smaller dimension. For example, with a 10 x 20 mm barcode and a setting of 150 (%), the barcode must be within 15 mm of the center of the image. Any value over 1000 is considered infinite tolerance, and no target checking is performed. This tolerance applies to all decode modes. Example: CDVASTT1600 Default Value: 1600
PickList Target Tolerance (percent)	CD	VA	S/L/P/G R/C	PT	This sets the target tolerance of the PickList decode mode (See CDOP_MD for more details), this does not effect any other mode. Example: CDVASPT150 Default Value: 150
Duplicate Block Time (ms)	CD	VA	S/L/P/G R/C	BT	The additional time the reader will be prevented from decoding consecutive identical barcodes. This time is added on to the Default Block Time when the reader is not in-stand. See the related Stand Duplicate Delay setting (RDST_SD) Note: Duplicate Block time must be enabled (CD-VASBD1). Keyword: #DuplicateBlock Example: CDVASBT0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Default Block Time (ms)	CD	VA	S/L/P/G R/C	EB	The default time to prevent the reader from decoding consecutive identical barcodes, whether the reader is in-stand or not. This setting takes effect regardless of the value of Enable Duplicate Block Time (CDVA_BD) Note: This setting can interfere with Quick Decode mode Keyword: #DuplicateBlock Example: CDVASEB0 Default Value: 0
Enable Duplicate Block Time	CD	VA	S/L/P/G R/C	BD	0 Disable additional duplicate block time.
					1 Enable additional duplicate block time.
					Setting enables or disables the additional Duplicate Block Time. If enabled, the amount of time that consecutive identical barcodes will be blocked is Default Block Time + Duplicate Block Time (out-of-stand) or Default Block Time + Stand Duplicate Delay (in-stand). If disabled, consecutive identical barcodes will be blocked for Default Block Time. This setting does not apply to CDDT_QD, but can interfere with Quick Decode mode. Keyword: #DuplicateBlock Example: CDVASBD0 Default Value: 0
Get All Subcategory Parameters	CD	TP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Command for taking pictures	CD	TP	X	EV	1 Take picture immediately
					Allows the reader to take a picture (Only captures, does not decode any data). Example: CDTPXE1
Use trigger to take pictures	CD	TP	S/L/P/G R/C	TE	0 Disable image capture with a trigger press.
					1 Enable image capture with a trigger press.
Rotate picture	CD	TP	S/L/P/G R/C	RO	Rotates picture by 90, 180, or 270 degrees. No rotation for any other values. Example: CDTPSR00 Default Value: 0
Extra image capture for AGC analysis and stabilization	CD	TP	S/L/P/G R/C	AB	Sets number of images to capture before the requested image, used to tune the AGC. Since all the images are written into the same buffer, only the last image is preserved. Example: CDTPSAB4 Default Value: 4
Convert picture to black and white	CD	TP	S/L/P/G R/C	CB	0 Disable converting an image from grayscale to black & white
					1 Enable converting an image from grayscale to black & white
					Converts an image from grayscale to black & white. Example: CDTPSCB0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Window of interest - X coordinate	CD	TP	S/L/P/G R/C	XO	Set picture window of interest starting X coordinate. Note: This is only effective when picture FOI is set to full image (CDTPSPF2). Example: CDTPSX00 Default Value: 0
Window of interest - Y coordinate	CD	TP	S/L/P/G R/C	YO	Set picture window of interest starting Y coordinate. Note: This is only effective when picture FOI is set to full image (CDTPSPF2). Example: CDTPSY00 Default Value: 0
Window of interest - width	CD	TP	S/L/P/G R/C	WD	Set picture window of interest width. Note: This is only effective when picture FOI is set to full image (CDTPSPF2). Example: CDTPSWD-1 Default Value: -1
Window of interest - height	CD	TP	S/L/P/G R/C	HT	Set picture window of interest height. Note: This is only effective when picture FOI is set to full image (CDTPSPF2). Example: CDTPSHT-1 Default Value: -1
Preferred Field of interest (FOI) for taking pictures	CD	TP	S/L/P/G R/C	PF	0 Select the HD "Field Of Interest" (FOI) for taking a picture
					1 Select the Wide "Field Of Interest" (FOI) for taking a picture
					2 Select both HD and Wide fields for taking a picture
					Note: When taking a picture, only the selected field will be sent from the reader Note: Not supported by single field optics.
Targeting Bar On Time for Taking Pictures	CD	TP	S/L/P/G R/C	TT	Number of milliseconds the targeting bar will be held on before taking a picture. Example: CDTPSTT100 Default Value: 100
Get All Subcategory Parameters	CD	ST	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Stand Detection enable DEPRECATED	CD	ST	S/L/P/G R/C	SE	This command has been deprecated, please do not use this command Setting allows the reader to detect whether it is in a stand and follow in stand or out of stand behaviors. Note: This command has been replaced by RDST_SE. Example: CDSTSSE1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example
Stand Duplicate Delay (ms) DEPRECATED	CD	ST	S/L/P/G R/C	SD	This command has been deprecated, please do not use this command When the reader is in the stand, block reading of duplicate barcodes for this long. In milliseconds Note: This command has been replaced by RDST_SD. Example: CDSTSSD500 Default Value: 500
Get All Subcategory Parameters	CD	DP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
DPM Basic Etch	CD	DP	S/L/P/G R/C	BE	0 Disable DPM Basic Etch
					1 Enable DPM Basic Etch
					This basic etch mode can read basic laser/chemical etched image. Example: CDDPSBE0 Default Value: 0
DPM Basic Dots	CD	DP	S/L/P/G R/C	BD	0 Disable DPM Basic Dots
					1 Enable DPM Basic Dots
					The basic dots mode can read easy inkjet and dot peen images. Note: CDDP_BD, CDDP_BI, and CDDP_PD are mutually exclusive Example: CDDPSBD0 Default Value: 0
DPM Dot Peen DL	CD	DP	S/L/P/G R/C	PD	0 Disable DPM Dot Peen DL
					1 Enable DPM Dot Peen DL
					This mode is the most robust method for reading dark dots on light background Note: CDDP_BD, CDDP_BI, and CDDP_PD are mutually exclusive. Example: CDDPSPD0 Default Value: 0
DPM Dot Peen LD	CD	DP	S/L/P/G R/C	PL	0 Disable DPM Dot Peen LD
					1 Enable DPM Dot Peen LD
					This mode is the most robust method for reading light dots on dark background. Example: CDDPSPL0 Default Value: 0
DPM Laser Chem	CD	DP	S/L/P/G R/C	LC	0 Disable DPM Laser Chem
					1 Enable DPM Laser Chem
					This mode is the most robust method for reading laser/chem etch marksA single command on a single line. Example: CDDPSLC0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
DPM Dot Peen 2LD	CD	DP	S/L/P/G R/C	DP	0 Disable DPM Dot Peen 2LD
					1 Enable DPM Dot Peen 2LD
					This mode is the most robust method for reading 2D light dots on dark background. Example: CDDPSDP0 Default Value: 0
DPM Basic Inkjet	CD	DP	S/L/P/G R/C	BI	0 Disable DPM Basic Inkjet
					1 Enable DPM Basic Inkjet
					The mode can read poor quality inkjet image. Note: CDDP_BD, CDDP_BI, and CDDP_PD are mutually exclusive Example: CDDPSBI0 Default Value: 0
DPM Basic Handheld	CD	DP	S/L/P/G R/C	BH	0 Disable DPM Basic Handheld
					1 Enable DPM Basic Handheld
					This mode can read good quality laser marks and normal barcode labels from images captured from a handheld reader that are more centered in the image but can have severe perspective distortion. Example: CDDPSBH0 Default Value: 0
DPM Small Mirrored	CD	DP	S/L/P/G R/C	SM	0 Disable DPM Small Mirrored
					1 Enable DPM Small Mirrored
					The mode can read small, mirrored image. Example: CDDPSSM0 Default Value: 0
Get All Subcategory Parameters	CD	IM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Encode Type DEPRECATED	CD	IM	S/L/P/G R/C	ET	This command has been deprecated, please do not use this command This is a setting to select the format of the image being captured. Note: This command has been replaced by ENIM_ET. Example: CDIMSET1 Default Value: 1
Get All Subcategory Parameters	CD	LR	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Last Read Pre-Processing Time (ms)	CD	LR	G	PT	Returns the total amount of time between a trigger press (or event trigger) and initiating capture cycles. Example: CDLRGPT

Description	Cat	Sub	Action	Param	Notes/Example
Last Read Failed Time (ms)	CD	LR	G	FT	Returns the total amount of time between initiating the first capture cycle (inclusive) and the last capture cycle (exclusive, see the Last Read Capture Time command for this value). Once the capture/decode cycles have begun, there are often captures that fail to decode before a properly decoded image is taken. This may be useful for getting the total amount of time a reader takes to decode, but may not be useful for getting the static amount of time spent decoding a singular image. Example: CDLRGFT
Last Read Capture Time (ms)	CD	LR	G	CT	Returns the total amount of time between initiating the last image capture, and handing the image off for decoding. This does not track the total amount of time spent on all captures before decoding, merely the last capture that has occurred. However, there are certain modes, such as alternate cellphone mode, which cause multiple captures to happen within one decode cycle, and this will track the total time for all of these captures. Example: CDLRGCT
Last Read Decoding Time (ms)	CD	LR	G	DT	Returns the total amount of time our decoding algorithm spent locating and decoding the last barcode. Example: CDLRGDT
Last Read Post-Processing Time (ms)	CD	LR	G	TT	Returns the total amount of time after decoding the last barcode and sending it to the host. Example: CDLRGTT
Decode Attempts Since Trigger Event	CD	LR	G	DA	Returns the number of decode attempts made since the event that triggered decoding. This can be the physical trigger or a command-based event Example: CDLRGDA

7 CF - Configuration Parameters

Description	Cat	Sub	Action	Param	Notes/Example	
Get All Reader Parameters	CF		G		Returns all reader parameter values in an XML element. Example: CFG	
Get Reader Settings	CF		G		[^CF]	Returns all Saved Settings in an XML element.
					[^PL]	Returns all Platform Settings in an XML element.
Save All Reader Parameters not at default values.	CF		S		Save all the reader settings in the local copy to flash (Commands issued with 'P' (SUPP_P) save to local copy). Example: CFS0 Default Value: 0	
Reset all values to their saved value.	CF		C		Reset all reader parameters to their current saved value or to their defaults if no value is saved. Note: Deprecated commands do not support C. This prevents accidentally resetting a shared value to its default value instead of the saved value.	
Reset Reader Defaults - All	CF		R		Reset all Reader parameters, which support the 'R' action, to default values. Note: Removes all saved/non-platform changes but does not remove any platform customizations or licenses.	
Reset Reader Defaults - Specific	CF		R		[^AL]	Remove license files, saved parameters which support the 'R' action, as well as platform parameters. Note: This will not reset the parameters, it only removes parameters from the list of saved parameters. To reset the parameter, the user needs to reboot the reader, issue another CFR, or manually set the parameter to its default value.
					[^LC]	Remove only license files.
					[^CF]	Remove only saved parameters which support the 'R' action. Note: This will not reset the parameters, it only removes parameters from the list of saved parameters. To reset the parameter, the user needs to reboot the reader, issue another CFR, or manually set the parameter to its default value.
					[^PL]	Remove only platform parameters. Note: This will not reset the parameters, it only removes parameters from the list of platform parameters. To reset the parameter, the user needs to reboot the reader, issue another CFR, or manually set the parameter to its default value.
					[^PM]	Has the same functionality as the generic CFR, but it preserves the current mode of communication.
					[^AM]	Has the same functionality as the CFCFR[^AL], but it preserves the current mode of communication.

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	CF	CF	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Reset Reader (shortcuts)	CF	CF	R		Shortcut for performing both a CFR and CFR[^code] See CFR above.
Get All Subcategory Parameters	CF	LK	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Configuration Lock - Lock	CF	LK	X	LK	Locks the reader, which blocks the reader from accepting any command other than a small list of approved commands. Note: Must be appended with a properly encrypted PIN. See D029776 Configuration Lock Design Document for details. Example: CFLKXLK
Configuration Lock - Unlock	CF	LK	X	UK	Unlocks a locked reader if the appended PIN matches the PIN appended to the CFLKXLK which locked the reader. Note: Must be appended with a properly encrypted PIN. See D029776 Configuration Lock Design Document for details. Example: CFLKXUK
Configuration Lock - Reset	CF	LK	X	RS	Resets the lock, unlocking the reader and erasing the stored PIN. Note: The reader must be rebooted within 30 seconds after issuing this command, or else the reset won't take place. Example: CFLKXRS

8 CM - Communication Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	CM	UP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USB HID POS - Use Serial Number for the USB identification string	CM	UP	S/L/P/G R/C	SN	0 Disable USB HID POS
					1 Enable USB HID POS
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem. Keyword: #Communications Example: CMUPSSN1 Default Value: 1
USB HID POS - Product ID	CM	UP	S/L/P/G R/C	PD	The product ID of the reader reported when in USB HID POS mode. Example: CMUPSPD0x8203 Default Value: 0x8203
Get All Subcategory Parameters	CM	UK	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USB Keyboard - Use Serial Number for the USB identification string	CM	UK	S/L/P/G R/C	SN	0 Disable USB Keyboard
					1 Enable USB Keyboard
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem. Keyword: #Communications Example: CMUKSSN1 Default Value: 1
USB Keyboard - Number of Endpoints	CM	UK	S/L/P/G R/C	NE	0 One endpoint (IN)
					1 Two endpoints (both IN and OUT)
					The USB HID class keyboard is designed with an IN endpoint that communicates keystrokes to the computer and an optional OUT endpoint that communicates the status of the keyboard's LEDs from the computer to the device. Different hosts require different numbers of endpoints. Keyword: #Communications Example: CMUKSNE2 Default Value: 2

Description	Cat	Sub	Action	Param	Notes/Example
USB Keyboard - Declaration Wait State	CM	UK	S/L/P/G R/C	EM	0 Declare enumeration when addressed
					1 Declare enumeration after receipt of output report
					2 Declare enumeration after receipt of get report descriptor
					3 Enumerate either after receiving output report or after Get report descriptor report is received
					Choose when to have the device declare enumeration as a keyboard, in the special case when the USB device does not require host keyboard response. Keyword: #Communications Example: CMUKSEM3 Default Value: 3
USB Keyboard - IN Endpoint Polling Interval (us)	CM	UK	S/L/P/G R/C	IN	Controls the USB HID Keyboard IN Endpoint Polling Interval. Keyword: #Communications Example: CMUKSIN1000 Default Value: 1000
USB Keyboard - Product ID	CM	UK	S/L/P/G R/C	PD	The product ID of the reader reported when in USB Keyboard mode. Example: CMUKSPD0x8201 Default Value: 0x8201
Get All Subcategory Parameters	CM	UB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USB - Manufacturer	CM	UB	S/L/P/G	MF	A string representing the manufacturer name for the product. Keyword: #Communications
USB - Part Number	CM	UB	S/L/P/G	PN	A string representing the part number or name for the product. Keyword: #Communications
USB - High Speed or Full Speed	CM	UB	S/L/P/G R/C	FS	0 Disable Full Speed USB communications
					1 Enable Full Speed USB communications
					Note: Some hosts have USB ports that are not fast enough to support high speed communication, so they must use full speed Keyword: #Communications Example: CMUBSFS0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
USB - Presence Delay (ms)	CM	UB	S/L/P/G R/C	PD	This setting will cause the reader to delay before presenting as a device on the USB bus. This setting will cause the reader to delay before presenting as a device on the USB bus. Keyword: #Communications Example: CMUBSPD0 Default Value: 0
USB - Reboot After Suspend	CM	UB	S/L/P/G R/C	RS	0 Disable Reboot After Suspend
					1 Enable Reboot After Suspend
					Causes the reader to reboot after resuming from a USB suspend state. Keyword: #Communications Example: CMUBSRS0 Default Value: 0
Get All Subcategory Parameters	CM	UC	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USB CDC - Use Serial Number for the USB identification string	CM	UC	S/L/P/G R/C	SN	0 Disable USB CDC
					1 Enable USB CDC
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem. Example: CMUCSSN0 Default Value: 0
USB CDC - Product ID	CM	UC	S/L/P/G R/C	PD	The product ID of the reader reported when in USB CDC mode. Example: CMUCSPD0x8211 Default Value: 0x8211
Get All Subcategory Parameters	CM	HD	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
HID Keyboard - Inter-Character Delay (ms)	CM	HD	S/L/P/G R/C	IC	The time, in milliseconds, between sending full key press-and-releases to the host. Valid Range: 0 - 10000 Note: See HID scancode delay description appendix Keyword: #Communications Example: CMHDSIC0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
HID Keyboard - Inter-Scan Delay (ms)	CM	HD	S/L/P/G R/C	IS	The time, in milliseconds, between sending key presses to the host. Valid Range: 0 - 10000 Note: See HID scancode delay description appendix Keyword: #Communications Example: CMHDSIS0 Default Value: 0
HID Keyboard - Release Delay (ms)	CM	HD	S/L/P/G R/C	RL	The time, in milliseconds, after completing a key press before starting the subsequent key release. Valid Range: 0 - 10000 Note: See HID scancode delay description appendix Keyword: #Communications Example: CMHDSRL0 Default Value: 0
HID Keyboard Control Characters	CM	HD	S/L/P/G R/C	CC	0 Use default language special keyboard character encoding
					1 Use Ctrl+⟨char⟩
					2 Use Alt+⟨Keypad⟩
					3 Use Alt+0⟨Keypad⟩
					Keyword: #DataEncoding Example: CMHDSCC0 Default Value: 0
HID Keyboard Decode Data Input Conversion	CM	HD	S/L/P/G R/C	IE	0 ASCII - No Conversion
					1 ASCII to Unicode Code point
					2 UTF-8 to Unicode Code point
					3 Input encoding is Shift_JIS and convert the Shift_JIS input to Unicode codepoints.
					4 Input encoding is Unicode (2 byte) and convert the Unicode (2 byte) input to Unicode code points. This is a pass-through.
					5 Input encoding is Shift_JIS and convert (pass-through) the Shift_JIS input to Shift_JIS code points. This is a pass-through.
					This setting tells the reader how to report non-ASCII codes to the host. This only applies to keyboard communication modes. When this setting is non-zero, there must be an appropriate output conversion set (e.g., CMHDSOMn where 'n' is a non-zero value). Keyword: #DataEncoding Example: CMHDSIE0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
HID Keyboard Decode Data Output Conversion	CM	HD	S/L/P/G R/C	OM	0	Unicode as Windows Alt-Sequence Note: This parameter is only relevant when HID Keyboard Decode Data Input Conversion is greater than 0.
					1	Unicode as Windows Alt-Sequence
					2	Output Unicode as Thai characters: code page 874 / IEC8859.11 This requires that the host system locale be configured for Thai (code page 874). Control characters should also be output as Alt+(Keypad)sequences (CC2)
					3	Output Shift_JIS code points using Alt+(Keypad)sequences
					4	Converts unicode encoding to Shift_JIS code points, and outputs using Alt+(Keypad)sequences
					This setting with a non-zero value requires the conversion of barcode data to Unicode (e.g., CMHDSIEn where 'n' is a non-zero value) in order to output Unicode code points to the host system Keyword: #DataEncoding Example: CMHDSOM0 Default Value: 0	
HID Keyboard Windows code page for Extended ASCII Characters	CM	HD	S/L/P/G R/C	EA	0	Append leading zero (typically code page 1252)
					1	Do not append leading zero (typically code page 437)
					Extended ASCII characters [0x80, 0xFF] are output as alt-sequences with or without a leading zero which Windows uses to determine whether to use the character from CP1252 or CP437 (or the code page configured by the system locale). This only applies when the HID Keyboard Decode Data Output Method is set to Unicode as Windows Alt-Sequence. Keyword: #DataEncoding Example: CMHDSEA0 Default Value: 0	
Get All Subcategory Parameters	CM	UV	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
USB VCOM - Use Serial Number for the USB identification string	CM	UV	S/L/P/G R/C	SN	0	Disable USB VCOM
					1	Enable USB VCOM
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem. Keyword: #Communications Example: CMUVSSN0 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example
USB VCOM - Product ID	CM	UV	S/L/P/G R/C	PD	The product ID of the reader reported when in USB VCOM mode. Example: CMUVSPD0x8210 Default Value: 0x8210
Get All Subcategory Parameters	CM	IP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USB IBM POS (surePos) - Use Serial Number for the USB identification string	CM	IP	S/L/P/G R/C	SN	0 Use reader serial number as USB id string
					1 Use "0000000000" as USB id string
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem. Example: CMIPSSN1 Default Value: 1
USB IBM POS - Product ID	CM	IP	S/L/P/G R/C	PD	The product ID of the reader reported when in USB IBM POS mode. Example: CMIPSPD0x8253 Default Value: 0x8253
Get All Subcategory Parameters	CM	GE	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Connection Retry Timeout (ms)	CM	GE	S/L/P/G R/C	CR	If reader disconnects, it will try to reconnect after the time-out interval In milliseconds. Keyword: #Communications Example: CMGESCR5000 Default Value: 5000
Get All Subcategory Parameters	CM	MO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.

Description	Cat	Sub	Action	Param	Notes/Example	
Communications Mode	CM	MO	S/L/P/G R/C	CM	SE	RS-232 Serial
					UK	USB Keyboard
					UV	USB VCOM
					UN	USB HID Vendor (Similar to USB Native)
					UP	USB HID POS
					IP	USB IBM POS (surePos)
					UC	USB CDC VCOM
					BT	Bluetooth Vendor Note: Connects to base.
					BK	Bluetooth Keyboard Note: Connects to host via keyboard (iOS, Android, Windows).
					BU	Bluetooth App Note: Advertises with Code's custom BLE service and allows connection to remote host that supports this service.
Keyword: #Communications Example: CMMOSCMUN						
Communication Auto Detect	CM	MO	S/L/P/G R/C	AD	Auto detect communications connection USB or RS232. Keyword: #Communications Example: CMMOSAD1 Default Value: 1	
Get All Subcategory Parameters	CM	CP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Communication Protocol	CM	CP	S/L/P/G R/C	PM	0	Raw Mode
					1	Packet Mode
					2	Legacy Mode
					This option selects whether the reader will send data and responses in a packet, send the raw data, or communicate via legacy protocol. Keyword: #Communications Keyword: #Raw Example: CMCPSPM0 Default Value: 0	
Get All Subcategory Parameters	CM	UN	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	

Description	Cat	Sub	Action	Param	Notes/Example	
USB Vendor - Use Serial Number for the USB identification string	CM	UN	S/L/P/G R/C	SN	0	Disable USB Vendor
					1	Enable USB Vendor
					Use serial number, if it is set, uses the reader's actual serial number for the USB identification strings. In some cases, however, more than one device is connected to a modem, and needs to report a serial number of '0000000' in order to properly register on the modem.	
					Keyword: #Communications Example: CMUNSSN1 Default Value: 1	
USB Vendor - IN Endpoint Polling Interval (us)	CM	UN	S/L/P/G R/C	IN	Controls the USB HID Vendor IN Endpoint Polling Interval. Keyword: #Communications Example: CMUNSIN1000 Default Value: 1000	
USB Vendor - Product ID	CM	UN	S/L/P/G R/C	PD	The product ID of the reader reported when in USB Vendor mode. Example: CMUNSPD0x8202 Default Value: 0x8202	
Get All Subcategory Parameters	CM	SE	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
RS-232 Interface - Baud Rate	CM	SE	S/L/P/G R/C	BA	1200	1200 Bits per second
					2400	2400 Bits per second
					4800	4800 Bits per second
					9600	9600 Bits per second
					19200	19200 Bits per second
					38400	38400 Bits per second
					57600	57600 Bits per second
					115200	115200 Bits per second
					Supported Baud Rate.	
					Keyword: #Communications Example: CMSESBA115200 Default Value: 115200	
RS-232 Interface - Data Bit	CM	SE	S/L/P/G R/C	DB	7	Seven data bits
					8	Eight data bits
					The number of bits per character. Keyword: #Communications Example: CMSESDB8 Default Value: 8	

Description	Cat	Sub	Action	Param	Notes/Example
RS-232 Interface - Parit	CM	SE	S/L/P/G R/C	PA	N None - No parity bits
					E Even parity bit
					O Off parity bit
					A parity bit, or check bit, is a bit added to a string of binary code to ensure that the total number of 1-bits in the string is even or odd.
					Keyword: #Communications Example: CMSESPA'N' Default Value: 'N'
RS-232 Interface - Stop Bit	CM	SE	S/L/P/G R/C	SB	1 One stop bit
					2 Two stop bit
					The number of stop bits sent. Keyword: #Communications Example: CMSESSB1 Default Value: 1
RS-232 Interface - Flow Control	CM	SE	S/L/P/G R/C	FC	0 Disable flow control
					1 Enable flow control
					2 Enable One Way flow control (Used in some POS terminals). Reader sets RTS high and waits for CTS high before sending data. Otherwise, RTS stays low.
					Transmit flow control. Keyword: #Communications
RS-232 Interface - Flow Control	CM	SE	S/L/P/G R/C	FC	0 Disable flow control
					1 Enable flow control
					2 Enable One Way flow control (Used in some POS terminals). Reader sets RTS high and waits for CTS high before sending data. Otherwise, RTS stays low.
					Transmit flow control. Keyword: #Communications Example: CMSESF00 Default Value: 0
RS-232 Interface - Signal Polarity	CM	SE	S/L/P/G R/C	PO	0 Standard or non-inverted UART0 signals
					1 Invert UART0 signals
					This allows the RS232 communication channel to communicate with a host using an inverted RS232 protocol. RS232 levels have a '1' as a negative voltage, and a '0' as a positive voltage. TTL levels define a '1' as VCC and a '0' as 0V. Thus non-inverted is RS232 levels and inverted is TTL levels. Note: UART1 does not have polarity control Keyword: #Communications
RS-232 Interface - Force On Driver	CM	SE	S/L/P/G R/C	FO	0 Disable force on driver
					1 Enable force on driver
					The RS232 output driver is powered down if a valid RS232 input signal is not present unless force on driver is enabled. Note: Supported by CR950 and CR1500 with hardware revision 1 (or greater). Keyword: #Communications Example: CMSESF00 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
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9 EN - Encoder Image Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	EN	IM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Encode Type	EN	IM	S/L/P/G R/C	ET	1 RAW Image Format
					2 PGM Image Format
					3 JPEG Image Format
					4 BMP Image Format
					This is a setting to select the format of the image being captured. Note: This parameter is an alias of CDIM_ET Example: ENIMSET1 Default Value: 1
Encode JPEG Quality (percent)	EN	IM	S/L/P/G R/C	JQ	Quality percentage used when encoding JPEG images. 1% quality is poor and 100% is best for JPEG format. Example: ENIMSJQ100 Default Value: 100
Encode JPEG Smoothing (percent)	EN	IM	S/L/P/G R/C	JS	Smoothing percentage used when encoding JPEG images. 0 is no smoothing and 100 is a lot of smoothing. Example: ENIMSJS30 Default Value: 30
Send Field	EN	IM	S/L/P/G R/C	SF	Selects which field to dump when using the dump field functionality. 2 uses the preferred field, 0 for high density, 1 for wide field. Example: ENIMSSF2 Default Value: 2
Include Decode Data in Image Header	EN	IM	S/L/P/G R/C	DD	When enabled, includes decode data in dumped image headers if a decode occurred. Example: ENIMSDD1 Default Value: 1
Get All Subcategory Parameters	EN	PG	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Compression Level	EN	PG	S/L/P/G R/C	CL	PNG compression level. Example: ENPGSCL6 Default Value: 6

10 FB - Feedback Parameters

Description	Cat	Sub	Action	Param	Notes/Example	
Get All Subcategory Parameters	FB	GR	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Beep as IO	FB	GR	S/L/P/G R/C	BI	0	Beep output is an audible tone
					1	Beep output is a GPIO signal toggle
Good Read Beep Polarity	FB	GR	S/L/P/G R/C	BP	0	Good Read beep polarity indication asserted low
					1	Good Read beep polarity indication beep asserted high
Beep Enable	FB	GR	S/L/P/G R/C	EN	0	Disable good read indication on successful decode
					1	Enable good read indication on successful decode
					Note: A good read indication includes LED, Vibration and beep Example: FBGRSEN1 Default Value: 1	
Good Read Beep Indication - Beep	FB	GR	S/L/P/G R/C	BE	0	Suppress good read beep indication on successful decode
					1	Enable good read beep indication on successful decode
Good Read IO Hold Time	FB	GR	S/L/P/G R/C	HT	The amount of time the reader will hold the Good Read GPIO line low. Example: FBGRSHT100 Default Value: 100	
Good Read Indication - Frequency (Hz)	FB	GR	S/L/P/G R/C	FQ	Good read beep output frequency. Suggested Values: 2730 and 2800. Example: FBGRSFQ2730 Default Value: 2730	
Good Read Indication - Volume (%)	FB	GR	S/L/P/G R/C	VO	Good read beep output volume as a percentage of full volume. Example: FBGRSVO100 Default Value: 100	
Good Read Beep - On Time (ms)	FB	GR	S/L/P/G R/C	NT	This parameter is the time the beep is on. Example: FBGRSNT80 Default Value: 80	
Good Read Beep - Off Time (ms)	FB	GR	S/L/P/G R/C	FT	This parameter is the time the beep is off. Example: FBGRSFT20 Default Value: 20	

Description	Cat	Sub	Action	Param	Notes/Example
Good Read Beep - Number of Beeps	FB	GR	S/L/P/G R/C	NB	This the number of beep on/off cycles to execute on a good read. Example: FBGRSNB1 Default Value: 1
Indicate Good Read	FB	GR	X	GR	Causes the reader to indicate a good read beep. Example: FBGRXGR
Good Read Blink - Delay (ms)	FB	GR	S/L/P/G R/C	KD	Sets the delay before starting to blink for good read indications. Example: FBGRSKD1 Default Value: 1
Good Read Blink - On Time (ms)	FB	GR	S/L/P/G R/C	KN	Sets the blink on time for good read indications. Example: FBGRSKN100 Default Value: 100
Good Read Blink - Off Time (ms)	FB	GR	S/L/P/G R/C	KF	Sets the blink off time for good read indications. Example: FBGRSKF20 Default Value: 20
Good Read Blink - Number of Blinks	FB	GR	S/L/P/G R/C	KM	Sets the number blinks for good read indications. Example: FBGRSKM1 Default Value: 1
Vibration on good read	FB	GR	S/L/P/G R/C	VB	0 Disable vibrate on good read
					1 Enable vibrate on good read
					Note: Only supported on readers with a vibrate motor. Example: FBGRSVB1 Default Value: 1
Good read vibration On time (ms)	FB	GR	S/L/P/G R/C	NV	Set the number of milliseconds the reader should vibrate per pulse on good read. Note: Only supported on readers with a vibrate motor. Example: FBGRSNV80 Default Value: 80
Good read vibration Off time (ms)	FB	GR	S/L/P/G R/C	FV	Set the number of milliseconds the reader should rest between pulses on good read. Note: Only supported on readers with a vibrate motor. Example: FBGRSFV20 Default Value: 20
Good read vibration number of pulses	FB	GR	S/L/P/G R/C	VN	Set the number of vibrate pulses per good read. Note: Only supported on readers with a vibrate motor. Example: FBGRSVN1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	FB	NM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Enable Night Mode	FB	NM	S/L/P/G R/C	EN	-1 Disable night mode and do not restore previously set settings
					0 Disable night mode and restore previously set settings.
					1 Enable night mode
					Night mode is used for dimming the illumination and muting the sounds of the reader so that the reader doesn't disturb patients Example: FBNMSEN-1 Default Value: -1
Night Mode Hold Time (s)	FB	NM	S/L/P/G R/C	HT	The hold time setting is the length of time in seconds to hold the trigger to enable or disable the night mode. Example: FBNMSHT10 Default Value: 10
Get All Subcategory Parameters	FB	CB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Configuration beep Frequency (Hz)	FB	CB	S/L/P/G R/C	FQ	The frequency used when performing a beep to indicate that a configuration has been applied. Example: FBCBSFQ2800 Default Value: 2800
Configuration beep volume (%)	FB	CB	S/L/P/G R/C	VO	The volume used when performing a beep to indicate that a configuration has been applied. This is a percentage of full volume. Example: FBCBSVO100 Default Value: 100
Configuration beep On time (ms)	FB	CB	S/L/P/G R/C	NT	The amount of time the beep sounds when performing a beep to indicate that a configuration has been applied in milliseconds. Example: FBCBSNT80 Default Value: 80
Configuration beep Off time (ms)	FB	CB	S/L/P/G R/C	FT	If multiple beeps are configured for Configuration beep number of beeps, this is the amount of time of silence the beep sounds when performing a beep to indicate that a configuration has been applied. Example: FBCBSFT20 Default Value: 20
Configuration beep number of beeps	FB	CB	S/L/P/G R/C	NB	The number of beep sounds to play when performing a beep to indicate that a configuration has been applied. Example: FBCBSNB1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	FB	VB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Vibration on good read DEPRECATED	FB	VB	S/L/P/G R/C	EN	0 Disable vibrate on good read
					1 Enable vibrate on good read
					This command has been deprecated, please do not use this command Note: Only supported on readers with a vibrate motor. Note: This command has been replaced by FBGR_VB Example: FBVBSN1 Default Value: 1
Good read vibration On time (ms) DEPRECATED	FB	VB	S/L/P/G R/C	NT	This command has been deprecated, please do not use this command Set the number of milliseconds the reader should vibrate per pulse on good read. Note: Only supported on readers with a vibrate motor. Note: This command has been replaced by FBGR_NV Example: FBVBSNT80 Default Value: 80
Good read vibration Off time (ms) DEPRECATED	FB	VB	S/L/P/G R/C	FT	This command has been deprecated, please do not use this command Set the number of milliseconds the reader should rest between pulses on good read. Note: Only supported on readers with a vibrate motor. Note: This command has been replaced by FBGR_FV Example: FBVBSFT20 Default Value: 20
Good read vibration number of pulses DEPRECATED	FB	VB	S/L/P/G R/C	NB	This command has been deprecated, please do not use this command Set the number of vibrate pulses per good read. Note: Only supported on readers with a vibrate motor. Note: This command has been replaced by FBGR_VN Example: FBVBSNB1 Default Value: 1
Get All Subcategory Parameters	FB	RB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Reconnect Vibrate Strength (%)	FB	RB	S/L/P/G R/C	VB	Set the strength of the reconnect attempt vibration. 0 will disable vibration when attempting to reconnect. Valid Range: 0 - 100 Example: FBRBSVB0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
Get All Subcategory Parameters	FB	IN	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Beep as IO	FB	IN	S/L/P/G R/C	BI	0	All beep output is an audible tone
					1	All beep output is a GPIO signal toggle
Beep Enable	FB	IN	S/L/P/G R/C	BE	0	Globally disable all beeps (does not affect vibrate)
					1	Globally enable all beeps (does not affect vibrate)
Beep Polarity	FB	IN	S/L/P/G R/C	BP	0	All beep indication polarities asserted low
					1	All beep indication polarities asserted high
Vibrate Enable	FB	IN	S/L/P/G R/C	VB	0	Globally disable all vibration
					1	Globally enable all vibration
Generic Indication Configuration	FB	IN	S/L/P/G R/C	GC	This command allows for a user to configure any indication from a list of indication actions. The structure of the command takes the form {'name':<INDICATION NAME>','<PROPERTY NAME>':<VALUE>}} Valid Indication Names: Vibrate, GoodReadBeep, GoodReadBlink, ErrorBeep, ConfigCodeBeep Valid Property Names: delay_ms, onTime_ms, offTime_ms, freq, dutyCycle Note: Multiple properties can be specified for a single indication. Note: Multiple indications can be specified in this one command. Example: FBINSGC{"name':'GoodReadBeep', 'freq':3000,'onTime_ms':1000}, {'name':'ConfigCodeBeep','onTime_ms':2000}"	
Default LED Color	FB	IN	S/L/P/G R/C	DC	Sets the default LED color. Example: FBINSDC3 Default Value: 3	
Activate Indication	FB	IN	X	AI	P1	Repeat 0 = Halt repeating indication 1 = Cause indication to repeat Activate the requested indication. Valid indication names include "goodRead," "error," "config," "comm," "reconnect," "paging," etc. Example: FBINXAI"goodRead"
Quiet Scanning Mode	FB	IN	S/L/P/G R/C	QM	0	Do not enter quiet scanning mode
					1	Enter quiet scanning mode
					Quiet scanning mode will cause the reader to not indicate (both blink and beep) a good read or error indication for a scanned barcode. All other indication sources are still valid and will cause the reader to indicate. Example: FBINSQM0 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example
Global Volume Percent	FB	IN	S/L/P/G R/C	VO	Adjusts all beep volumes by the value set as a percent. For example, setting this parameter to "50" while the good read volume is set to "80" will cause the good read to beep at 40% volume. Example: FBINSVO100 Default Value: 100
Get All Subcategory Parameters	FB	CM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Host connect beep frequency (Hz)	FB	CM	S/L/P/G R/C	FQ	The frequency used when performing a beep to indicate that the reader has connected to a host. Example: FBCMSFQ2730 Default Value: 2730
Host connect beep volume (%)	FB	CM	S/L/P/G R/C	VO	The volume used when performing a beep to indicate that the reader has connected to a host. This is a percentage of full volume. Example: FBCMSVO35 Default Value: 35
Host connect beep On time (ms)	FB	CM	S/L/P/G R/C	NT	The amount of time the beep sounds when performing a beep to indicate that the reader has connected to a host in milliseconds. Example: FBCMSNT100 Default Value: 100
Host connect beep Off time (ms)	FB	CM	S/L/P/G R/C	FT	If multiple beeps are configured for Comm connect beep number of beeps, this is the amount of time of silence the beep sounds when performing a beep to indicate that the reader has connected to a host. Example: FBCMSFT100 Default Value: 100
Host connect beep number of beeps	FB	CM	S/L/P/G R/C	NB	The number of beep sounds to play when performing a beep to indicate that the reader has connected to a host. Example: FBCMSNB1 Default Value: 1
Get All Subcategory Parameters	FB	ER	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Error Beep Frequency (Hz)	FB	ER	S/L/P/G R/C	FQ	The frequency used when performing a beep to indicate that an error has occurred. Example: FBERSFQ2800 Default Value: 2800

Description	Cat	Sub	Action	Param	Notes/Example
Error Beep volume (%)	FB	ER	S/L/P/G R/C	VO	The volume used when performing a beep to indicate that an error has occurred. This is a percentage of full volume. Example: FBERSVO100 Default Value: 100
Error Beep On time (ms)	FB	ER	S/L/P/G R/C	NT	The amount of time the beep sounds when performing a beep to indicate that an error has occurred in milliseconds. Example: FBERSNT200 Default Value: 200
Error Beep Off time (ms)	FB	ER	S/L/P/G R/C	FT	If multiple beeps are configured for Error beep number of beeps, this is the amount of time of silence the beep sounds when performing a beep to indicate that an error has occurred in milliseconds. Example: FBERSFT100 Default Value: 100
Error Beep number of beeps	FB	ER	S/L/P/G R/C	NB	The number of beep sounds to play when performing a beep to indicate that an error has occurred. Example: FBERSNB3 Default Value: 3

11 FC - Focus Parameters

Description	Cat	Sub	Action	Param	Notes/Example	
Final Quality Focus Test Enable	FC	TS	X/G	EN	0	Disable Focus test
					1	Enable Focus test. Additionally runs the imager signal test and sets RDQD_IS qual bit if it passes.
Final Quality Focus Test Mode	FC	TS	X/G	TM	NO	Normal Mode. Setting this disables any existing test.
					FQ	Final Quality Test. Fixture description: various P-Codes spaced at fixed distances from the reader. Test outline: 1. Place reader into test fixture. 2. Set limits and enable test. For example, FCTSXTMFQ, XF200, XN200, X3200, X2200 FCTSXMN0, MF0, M20, M30, EN1. 3. Set the field to decode (e.g. CDOPSPF0), as well as any other relevant parameters. 4. Scan near configuration code for the associated field. See P10164 for an HD field example (these commands are carry-overs from the CR8x). 5. Scan far configuration code for the associated field. See P10165 for an HD field example (these commands are carry-overs from the CR8x). 6. Repeat steps 3 and 4 for other fields. 7. If the quality of the scanned barcodes are within the set limits, then the associated qual bits and prescriptions bits are set (RDQDGN0, N1, L0, L1, F0, F1, P0, P1).
					MO	Modulation Test. Fixture description: reader is pointed at an illuminated screen with an alternating black and white checkerboard pattern. Test outline: 1. Place reader into test fixture. 2. Set bypass AGC and other relevant parameters. 3. Run the test by setting the test mode (this command and value), and attempting a decode. 4. If the test detects a break in the pattern, that is an indication of a spot on the lens, and the test will print out that it failed. Otherwise it will print out that it succeeded, and will set the modulation cleanliness test qual bit (RDQDGCL).
					EL	Exit logging. Setting this enables special handling for the exit log configuration code. This special handling includes: deleting an empty .settings.txt from the filesystem, unlocking the configuration lock, sending an enter at the end of the exit log, and suppressing a CodeXML suffix enter (to be compatible with older exit log P-Codes).

Description	Cat	Sub	Action	Param	Notes/Example	
Final Quality Focus Test Mode	FC	TS	X/G	TM	CT	Cycle Test. Fixture description: a mechanical press to repeatedly press a button on the reader. Test outline: 1. Place the reader into test fixture. 2. Set the cycle test input (e.g. FCTSSCI7), as well as any other relevant parameters. 3. Run the test by setting the test mode (this command and value), and repeatedly pressing the set input. 4. The test will record each press into a file, as well as any reboots that occurred. 5. Stop the test by by disabling testing (e.g. FCTSSSEN0). 6. Download the associated files to the host, the firmware team can provide a simple script to convert them into a single .csv file.
					C0	HD Field Cleanliness Test. Fixture description: an enclosed box with the reader pointed at a white screen. Test outline: 1. Place reader into test fixture. 2. Set bypass AGC and other relevant parameters. 3. Run the test by setting the test mode (this command and value), and continuously capturing images. 4. After a set number of captures, the test will compute an average cleanliness score across the images. If the score passes, then the test will set the associated cleanliness qual bit (RDQDGC0).
					C1	WF Field Cleanliness Test. Same as the HD field cleanliness test, but for the wide field.
Final Quality Focus Test Near Min	FC	TS	X/G	MN	Min value for Wide Field Near code.	
Final Quality Focus Test Near Max	FC	TS	X/G	XN	Max value for Wide Field Near code.	
Final Quality Focus Test Far Min	FC	TS	X/G	MF	Min value for Wide Field Far code.	

Description	Cat	Sub	Action	Param	Notes/Example
Final Quality Focus Test Far Max	FC	TS	X/G	XF	Max value for Wide Field Far code.
Final Quality Focus Test HD Near Min	FC	TS	X/G	M2	Min value for HD field Near code.
Final Quality Focus Test HD Near Max	FC	TS	X/G	X2	Max value for HD field Near code.
Final Quality Focus Test HD Far Min	FC	TS	X/G	M3	Min value for HD field Far code.
Final Quality Focus Test HD Far Max	FC	TS	X/G	X3	Max value for HD field Far code.
Maximum Defect FOI Offset	FC	TS	X/S/L/P G/R/C	DR	Defect Region of interest offset. Default value is 0x00204020 (Default value for detection zone X is 32 and for zone Y is 64). Keyword: #Image Example: FCTSSDR0x204020 Default Value: 0x204020
Minimum Defect Strength and Area	FC	TS	X/S/L/P G/R/C	MD	Minimum edge strength and area for any given defect. Keyword: #CleanlinessTest Example: FCTSSMD0xf0a Default Value: 0xf0a
Maximum Defect Brightness Factor	FC	TS	X/S/L/P G/R/C	BF	100% allows light colored defected to be detected. Only darker defects will be allowed as the percentage value drops. Note: For CR8000 focusing fixture, use 100. For CR8200 focusing fixture (single/dual field), use 150. Keyword: #CleanlinessTest Example: FCTSSBF100 Default Value: 100

Description	Cat	Sub	Action	Param	Notes/Example
Maximum Manufacturing Cleanliness Score	FC	TS	X/S/L/P G/R/C	MS	Maximum Threshold to pass the cleanliness test. This is the allowable defect area detected in an image. A lower value will be more difficult to pass. Keyword: #CleanlinessTest Example: FCTSSMS100 Default Value: 100
Illum Quality FOI	FC	TS	X/S/L/P G/R/C	IF	0 Use HD field for illumination quality test, or full FOV for single field products.
					1 Use WF field for illumination quality test.
					Indicates Field of Interest for which illumination quality needs to be calculated. Example: FCTSSIF0 Default Value: 0
Maximum Brightness Threshold	FC	TS	S/L/P/G R/C	BX	Maximum Brightness Threshold to pass the cleanliness test. Valid Range: 0 - 255, Higher brightness values may wash out spots. Keyword: #CleanlinessTest Example: FCTSSBX90 Default Value: 90
Minimum Brightness Threshold	FC	TS	S/L/P/G R/C	BM	Minimum Brightness Threshold to pass the cleanliness test. Valid Range: 0 - 255, Lower brightness values make it more difficult to detect spots. Keyword: #CleanlinessTest Example: FCTSSBM22 Default Value: 22
Test Verbosity	FC	TS	S/L/P/G R/C	TV	Enables text output while a test is running. Tests ought to have minimal outputs to prevent confusion during manufacturing. However, during development, it may be important to see more information. Keyword: #CleanlinessTest Example: FCTSSTV0 Default Value: 0
Cycle Test - Input	FC	TS	S/L/P/G R/C	CI	Sets an input ID. If this input is pressed or released, then the cycle testing module will be notified. Example: FCTSSCI0 Default Value: 0
Cycle Test - Delete Files	FC	TS	X	CD	Deletes all files used in the cycles test. Example: FCTSXCD
Cycle Test - Max File Size	FC	TS	S/L/P/G R/C	CM	Sets the maximum file size used for cycle testing. Once this size is reached, the log will be split up. Note: On devices that support older 2.1 chips, there isn't enough memory to send very large files, requiring that these files be split up. Example: FCTSSCM750000 Default Value: 750000

12 FW - Firmware Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Max Capture Rate (ms)	FW	TS	S/L/P/G R/C	MR	Set the minimum time between image captures in milliseconds. Example: FWTSSMR0 Default Value: 0
Enable decimated captures	FW	TS	S/L/P/G R/C	ID	0 Disable capture of decimated images
					1 Enable capture of decimated images
					Note: This is not tested or supported by the decoder. Example: FWTSSID0 Default Value: 0
Enable median captures	FW	TS	S/L/P/G R/C	IM	0 Disables capturing median images
					1 Enable capturing median images
Set imager parallel clock slew rate	FW	TS	P/G	PS	Set imager parallel clock slew rate (Valid values 0 - 7). Note: This is a hidden setting.
Set imager data line slew rate	FW	TS	P/G	DS	Set imager parallel data line slew rate (Valid values 0 - 7). Note: This is a hidden setting.
Imager Pixel Clock Frequency	FW	TS	P/G	SC	Set imager pixel clock frequency. Note: This is a hidden setting.
Get All Subcategory Parameters	FW	CM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Echo option	FW	CM	S/L/P/G R/C	OE	0 Disable Raw Command Echoing
					1 Enable Raw Command Echoing
					Commands sent over the debug serial port are not displayed in the host's terminal window by default. Enabling this parameter instructs the reader to print any characters received by the debug port in the host's terminal window. Keyword: #Raw Example: FWCMSOE0 Default Value: 0
Raw Command Enable	FW	CM	S/L/P/G R/C	OR	0 Disable Raw Commands
					1 Enable Raw commands
					This setting allows commands to be sent to the reader from the host without being in packet mode Keyword: #TextCommands Keyword: #Raw Example: FWCMSOR0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
Command timeout (ms)	FW	CM	S/L/P/G R/C	CT	Tells the reader to allow commands this much time to execute before sending a command failed response to the host in milliseconds. Example: FWCMSCT5000 Default Value: 5000	
Raw Command	FW	CM	X	ID	Raw Command. Example: FWCMXID	
Raw Command Parameter 1	FW	CM	X	P1	Raw Command Parameter 1. Example: FWCMXP1	
Raw Command Parameter 2	FW	CM	X	P2	Raw Command Parameter 2. Example: FWCMXP2	
Raw Command Parameter 3	FW	CM	X	P3	Raw Command Parameter 3. Example: FWCMXP3	
Raw Command Parameter 4	FW	CM	X	P4	Raw Command Parameter 4. Example: FWCMXP4	
Get All Subcategory Parameters	FW	IM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Transfer Decoded Images	FW	IM	G/P/R/C	DI	0	Disable transferring decoded images
					1	Enable transferring decoded images
Transfer Non-Decoded Images	FW	IM	G/P/R/C	NI	0	Disable transferring non-decoded images
					1	Enable transferring non-decoded images
Transfer Cellphone Images	FW	IM	G/P/R/C	CI	0	Disable transferring cellphone images
					1	Enable transferring cellphone images
Transfer DPM Slice Images	FW	IM	G/P/R/C	DD	0	Disable transferring DPM slice images
					1	Enable transferring DPM slice images
Transfer Cellphone Transition Images	FW	IM	G/P/R/C	TI	0	Disable transferring normal cellphone mode transitional images
					1	Enable transferring normal cellphone mode transitional images
Transfer Raw Images	FW	IM	G/P/R/C	RI	0	Disable transferring Raw images
					1	Enable transferring Raw images
Transfer Subsampled Images	FW	IM	G/P/R/C	SI	0	Disable transferring decimated images
					1	Enable transferring decimated images
Transfer minimum convoluted Images	FW	IM	G/P/R/C	X1	0	Disable minimum convoluted Images
					1	Enable minimum convoluted Images

Description	Cat	Sub	Action	Param	Notes/Example	
Transfer maximum convoluted Images	FW	IM	G/P/R/C	X2	0	Disable maximum convoluted Images
					1	Enable maximum convoluted Images
Transfer median convoluted Images	FW	IM	G/P/R/C	X3	0	Disable transferring median convoluted images
					1	Enable transferring median convoluted images
Transfer custom convoluted Images	FW	IM	G/P/R/C	X4	0	Disable transferring custom convoluted images
					1	Enable transferring custom convoluted images
Transfer a field image	FW	IM	G/P/R/C	DF	0	Disable transferring field images
					1	Enable transferring field images
Camera Mirror Horizontally	FW	IM	S/L/P/G	MH	0	Disable camera horizontal mirroring
					1	Enable camera horizontal mirroring
Camera Mirror Vertically	FW	IM	S/L/P/G	MV	0	Disable camera vertical mirroring
					1	Enable camera vertical mirroring
Camera Binning Horizontally DEPRECATED	FW	IM	S/L/P/G	BH	0	Disable camera horizontal binning
					1	This command has been deprecated, please do not use this command Enable camera horizontal binning
Camera Binning Both Horizontally and Vertically	FW	IM	S/L/P/G	BB	0	Disable camera horizontal and vertical binning
					1	This command has been deprecated, please do not use this command Enable camera horizontal and vertical binning
Camera Binning	FW	IM	S/L/P/G R/C	BM	-1	Use imager's default binning mode
					0	None
					1	Horizontal binning
					2	Bidirectional binning
					3	Vertical binning
Decode Image from file system	FW	IM	X	DC	Decode Image from file system Example: FWIMXDC	
Decode File Width	FW	IM	S/L/P/G R/C	DW	Width to use when decoding an image from the file system Example: FWIMSDW1280 Default Value: 1280	
Decode File Height	FW	IM	S/L/P/G R/C	DH	Height to use when decoding an image from the file system Example: FWIMSDH960 Default Value: 960	
Get All Subcategory Parameters	FW	HW	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Watchdog Timeout (s)	FW	HW	S/L/P/G R/C	WT	Minimum Watchdog timeout (in seconds) Example: FWHWSWT5 Default Value: 5	

Description	Cat	Sub	Action	Param	Notes/Example
Targeting Frequency	FW	HW	S/L/P/G R/C	TF	Targeting LED Frequency Example: FWHWSTF250000 Default Value: 250000
Targeting Brightness	FW	HW	S/L/P/G R/C	TB	Targeting LED Brightness (in percent) Example: FWHWSTB100 Default Value: 100
Targeting Leave On	FW	HW	S/L/P/G R/C	TO	0 Disable turning targeting LED to be always on
					1 Enable turning targeting LED to be always on. Note: This setting takes precedence over disables targeting LED during capture
Set Trigger Release De-bounce Time (ms)	FW	HW	S/L/P/G R/C	RD	Set the time (ms) that the trigger must remain released to register. Example: FWHWSRD50 Default Value: 50
Set Trigger Press De-bounce Time (ms)	FW	HW	S/L/P/G R/C	PD	Set the time (ms) that the trigger must remain pressed to register. Example: FWHWSPD25 Default Value: 25

13 IM - Image Sensor Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	IM	CP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Test Mode	IM	CP	S/L/P/G R/C	TM	0 Disable camera test mode 1 Enable camera test mode
Minimum Exposure	IM	CP	S/L/P/G R/C	ME	0 Minimum Value Define the minimum exposure parameter of camera. Note: Do not set this to a value greater than the maximum exposure. Example: IMCPSME1 Default Value: 1
Maximum Exposure	IM	CP	S/L/P/G R/C	XE	65535 Maximum Value Define the maximum exposure parameter of camera. Note: Do not set this to a value less than the minimum exposure. Example: IMCPSXE65535 Default Value: 65535
Enable cropped image downloads	IM	CP	S/L/P/G R/C	EN	0 Disable cropped image downloading 1 Enable cropped image downloading Keyword: #Image Example: IMCPSEN0 Default Value: 0
Set cropping X offset	IM	CP	S/L/P/G R/C	WS	Set cropping window starting X coordinate. Keyword: #Image Example: IMCPSWS0 Default Value: 0
Set cropping Y offset	IM	CP	S/L/P/G R/C	HS	Set cropping window starting Y coordinate. Keyword: #Image Example: IMCPSHS0 Default Value: 0
Set cropping width	IM	CP	S/L/P/G R/C	WL	-1 Use entire width supported by the imager. 0+ Use specified width. If larger than imager resolution, will use the entire imager width. Set cropping window width. Keyword: #Image Example: IMCPSWL-1 Default Value: -1
Set cropping height	IM	CP	S/L/P/G R/C	HL	-1 Use entire height supported by the imager. 0+ Use specified height. If larger than imager resolution, will use entire imager height. Set cropping window height. Keyword: #Image Example: IMCPSHL-1 Default Value: -1

Description	Cat	Sub	Action	Param	Notes/Example
Image Sensor Fuse ID	IM	SN	G	FI	Returns Fuse ID from image sensor. Keyword: #Image Example: IMSNGFI
Read Sensor Register (Value is type HEX)	IM	SN	X	RR	Reads the sensor register provided. Keyword: #Image Example: IMSNXRR
Get Results	IM	SN	G	GR	Returns the result from the Read Sensor Register command. Keyword: #Image Example: IMSNGGR
Set Write Register	IM	SN	P/G	SW	Sets the address of the register to write to with the Write Value to Register setting (IMSN_WR). Expects a hexadecimal value. Keyword: #Image Example: IMSNPSW-1
Write Value to Register	IM	SN	X	WR	Writes a hexadecimal value to the address specified using in the Set Write Register setting (IMSN_SW). Keyword: #Image Example: IMSNXWR
Read Sensor ChipVersion Register (Value is type HEX)	IM	SN	G	CV	Reads the sensor chip version register. Keyword: #Image Example: IMSNGCV
Read Sensor Chip Revision Register (Value is type HEX)	IM	SN	G	CR	Reads the sensor chip revision register provided. Keyword: #Image Example: IMSNGCR
Image Sensor Model	IM	SN	G	MO	Returns the image sensor model. Keyword: #Image Example: IMSNGMO
Gets the test results indicating imager connection issues.	IM	SN	G	TR	Bitfield indicating pass/fail result for each signal (1 indicating pass). BIT[7:0] = DATA[7:0]. BIT[8] = LINE_VALID. BIT[9] = FRAME_VALID. BIT[10] = PCLK. Keyword: #Image Example: IMSNGTR

Description	Cat	Sub	Action	Param	Notes/Example
Gets the test states indicating which state a given signal is stuck in.	IM	SN	G	TS	Only valid for DATA[7:0]. Bitfield indicating the state a signal is stuck in (1 being HIGH, 0 being LOW). BIT[7:0] = DATA[7:0]. BIT[8] = LINE_VALID. BIT[9] = FRAME_VALID. BIT[10] = PCLK. Keyword: #Image Example: IMSNGTS
Runs imager test and sets qual bit.	IM	SN	X	TI	Use IMSNXTI1 to run the test. Use IMSNGTR and IMSNGTS to get imager test results. Keyword: #Image Example: IMSNXTI
Get All Subcategory Parameters	IM	TS	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
PLLctl0 Register	IM	TS	P/G	P0	Gets or sets the register value. Keyword: #Image Example: IMTSP0-1
PLLctl1 Register	IM	TS	P/G	P1	Gets or sets the register value. Keyword: #Image Example: IMTSP1-1
ClkCtl Register	IM	TS	P/G	CC	Gets or sets the register value. Keyword: #Image Example: IMTSPCC-1

14 JS - JavaScript Configuration Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	JS	CM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Execute JavaScript from filesystem	JS	CM	X	ES	This command tells the reader to read the named JavaScript file from the "disk" and execute (or run) that script. The script must have already been loaded to the reader for the command to successfully execute the script. Example: JSCMXES"File"
Restart JavaScript Engine	JS	CM	X	RS	This command clears the JavaScript engine and memory allocations and restarts the engine with the current settings. Settings can be changed, and the restart causes them to take effect. Example: JSCMXRS
Get All Subcategory Parameters	JS	PM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
JavaScript Engine	JS	PM	S/L/P/G R/C	EN	0 Disable JavaScript Engine
					1 Enable JavaScript Engine
					Turn on the JavaScript capabilities and functionality in the reader. Example: JSPMSEN1 Default Value: 1
JavaScript Startup Include	JS	PM	S/L/P/G R/C	SI	Defines the name of the file that will be included by the JavaScript engine on bootup. Example: JSPMSSI".default.js" Default Value: ".default.js"
Allow Processing	JS	PM	S/L/P/G R/C	AP	0 Disable Allow Processing
					1 Enable Allow Processing
					Allow Processing tells the reader to allow the JavaScript engine to handle the decode data directly. Note: JSPMSAP0 Tells the system to bypass the JavaScript processing of the decoded data. Example: JSPMSAP1 Default Value: 1
JavaScript Debug Mode	JS	PM	S/L/P/G R/C	DM	0 Messages are printed to the internal message log (see RDCMXDL).
					1 Messages are sent to the host via the message protocol.
					1 Messages are sent to the debug port.
					JavaScript debug mode chooses where error messages are directed. Example: JSPMSDM0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Skip Configuration Decodes	JS	PM	S/L/P/G R/C	SC	Decoded configuration barcodes will not be passed to the reader.onDecodes, reader.onDecode, rules_onDecodes, or rules_onDecode functions. If 0, configuration barcodes will be passed down with the isConfig property set to "true." Example: JSPMSSC1 Default Value: 1
JavaScript Runtime Size	JS	PM	S/L/P/G R/C	RS	The amount of memory in kb that the JavaScript is allowed to use from system memory. Example: JSPMSRS2048 Default Value: 2048
Idle Timeout	JS	PM	S/L/P/G R/C	IT	The period for the JavaScript engine to idle before signaling to the system to move to idle mode. Example: JSPMSIT1000 Default Value: 1000
Maximum JavaScript Memory	JS	PM	S/L/P/G R/C	MM	Maximum memory allocation for running JavaScript. Example: JSPMSMM0 Default Value: 0
Maximum JavaScript Memory (Short Term)	JS	PM	S/L/P/G R/C	PM	Maximum memory allocation for running JavaScript in short term. Example: JSPMSPM0 Default Value: 0

15 LA - Language Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	LA	IN	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Active language	LA	IN	S/L/P/G R/C	AL	Active language setting. Valid Range: Languages listed by the LAINGIL command. Example: USEnglish_Win Default Value: "USEnglish_Win"
Get Installed languages list	LA	IN	G	IL	Returns list of installed language names. Example: LAINGIL

16 MD - Motion Detection Parameters

Description	Cat	Sub	Action	Param	Notes/Example	
Get All Subcategory Parameters	MD	PM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Minimum gain	MD	PM	S/L/P/G R/C	NG	0	Minimum Gain Value
					Max	Maximum Gain Value Note: The largest valid value for this parameter is set by the maximum gain parameter.
Maximum gain	MD	PM	S/L/P/G R/C	XG	Min	Minimum Gain Value Note: The smallest valid value for this parameter is set by the minimum gain parameter.
					64	Maximum Gain Value
					Gain is the amount of signal amplification the AGC can apply to make the picture easier to read. Valid Range: Minimum Gain to 64. Example: MDPMSXG42 Default Value: 42	
Initial gain	MD	PM	S/L/P/G R/C	IG	Min	Minimum Initial Gain Value Note: The smallest valid value for this parameter is set by the minimum gain parameter.
					Max	Maximum Initial Gain Value Note: The largest valid value for this parameter is set by the maximum gain parameter.
Minimum exposure time (us)	MD	PM	S/L/P/G R/C	NE	1	Minimum Exposure Value
					Max	Maximum Exposure Value Note: The largest valid value for this parameter is set by the maximum exposure parameter.
					This is the minimum time the camera lets light into the element to take the picture in microseconds. Example: MDPMSNE299 Default Value: 299	
Maximum exposure time (us)	MD	PM	S/L/P/G R/C	XE	Min	Minimum Exposure Value Note: The smallest valid value for this parameter is set by the minimum exposure parameter.
					20000	Maximum Exposure Value
Initial exposure time (us)	MD	PM	S/L/P/G R/C	IE	Min	Minimum Initial Exposure Value Note: The smallest valid value for this parameter is set by the minimum exposure parameter.
					Max	Maximum Initial Exposure Value Note: The largest valid value for this parameter is set by the maximum exposure parameter.

Description	Cat	Sub	Action	Param	Notes/Example	
Minimum Illumination	MD	PM	S/L/P/G R/C	NI	0	Minimum Illumination Value
					Max	Maximum Illumination Value Note: The largest valid value for this parameter is set by the maximum illumination parameter.
					Minimum illumination is the lowest value the AGC should use to set the illumination. Example: MDPMSNI1 Default Value: 1	
Maximum illumination	MD	PM	S/L/P/G R/C	XI	Min	Minimum Illumination Value Note: The smallest valid value for this parameter is set by the minimum illumination parameter.
					100	Maximum Illumination Value
					This is the highest value the AGC should use to set the illumination. Note: This command replaces AGCR_MB. Example: MDPMSXI6 Default Value: 6	
Initial illumination value	MD	PM	S/L/P/G R/C	II	Min	Minimum Initial Illumination Value Note: The smallest valid value for this parameter is set by the minimum illumination parameter.
					Max	Maximum Initial Illumination Value Note: The largest valid value for this parameter is set by the maximum illumination parameter.
					The starting value the AGC will use to start adjusting illumination. Example: MDPMSII1 Default Value: 1	
Minimum lightest pixel value	MD	PM	S/L/P/G R/C	NL	0	Minimum Lightest Pixel Value
					Max	Maximum Lightest Pixel Value Note: The largest valid value for this parameter is set by the maximum lightest pixel parameter.
Maximum lightest pixel value	MD	PM	S/L/P/G R/C	XL	Min	Minimum Lightest Pixel Value Note: The smallest valid value for this parameter is set by the minimum lightest pixel parameter.
					255	Maximum Lightest Pixel Value
Detection pixel threshold	MD	PM	S/L/P/G R/C	PL	This pixel threshold is the minimum difference value between the background brightness and the pixel brightness for the current pixel to be considered a pixel. Different environments may require different thresholds which can be developed empirically. Example: MDPMSPL15 Default Value: 15	
Detection total threshold	MD	PM	S/L/P/G R/C	TL	Total threshold is the minimum number of pixels detected per detection region (left, center, right) to be considered detected motion. Different environments may require different thresholds which can be developed empirically. Example: MDPMSTL5 Default Value: 5	

Description	Cat	Sub	Action	Param	Notes/Example
Detection blob threshold	MD	PM	S/L/P/G R/C	BT	The minimum number of sequential pixels to be considered a group or blob (like a bar width) Different environments may require different thresholds which can be developed empirically. Example: MDPMSBT8 Default Value: 8
Initialization Count	MD	PM	S/L/P/G R/C	IC	Number of initial images to set the first baseline. Example: MDPMSIC5 Default Value: 5
Detect Type	MD	PM	S/L/P/G R/C	DT	0 = Normal 1 = FFT (Not implemented) Example: MDPMSDT0 Default Value: 0
Enable Targeting	MD	PM	S/L/P/G R/C	ET	0 Disable targeting while detecting motion 1 Enable targeting while detecting motion
Start Delay	MD	PM	S/L/P/G R/C	SD	Delay in milliseconds between initialization and the first detect call. Example: MDPMSSD0 Default Value: 0
Detect Rate (ms)	MD	PM	S/L/P/G R/C	DR	Controls how fast images are processed (units are milliseconds). The algorithm requires time between images to detect changes. Example: MDPMSDR800 Default Value: 800
Leave Illumination On while detecting motion	MD	PM	S/L/P/G R/C	DI	0 Turn on illumination in-between motion detection captures. This produces a constant illumination when in motion detection. 1 Turn off illumination in-between motion detection captures. With default settings, this produces an oscillating illumination when in motion detection, as the illumination turns on only to capture an image. The original behavior of CR82x products did not match the behavior of the CR8x products. This command was created with a new default value to allow CR82x products to match the behavior of previous products, while also allowing customers to revert to the original CR82x behavior if desired. Example: MDPMSDI0 Default Value: 0
Attempt Timeout	MD	PM	S/L/P/G R/C	AT	Controls how long decoding attempts are performed before going back to detecting motion. This will only take effect if CDOP_AT is not set. Example: MDPMSAT500 Default Value: 500

Description	Cat	Sub	Action	Param	Notes/Example	
Target On When Motion is Detected	MD	PM	S/L/P/G R/C	TM	0	Disable Targeting Bar after motion has been detected
					1	Enable Targeting Bar after motion has been detected
					This setting allows the user to select the targeting bar behavior after motion has been detected. Example: MDPMSTM1 Default Value: 1	

17 PK - Protocol Parameter

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	PK	OP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Receive Timeout (ms)	PK	OP	S/L/P/G R/C	RT	When retry count specified and reader doesn't receive the ACK, it will resend the response after the timeout in milliseconds. Keyword: #Communications Example: PKOPSRT750 Default Value: 750
Connection Protocol Timeout (s)	PK	OP	S/L/P/G R/C	CT	When sending fragmented data in packet mode, this timeout specifies the maximum time between two fragments. Reader cancels the transaction when the timeout expires, and it didn't receive new fragmented data in Seconds. Keyword: #Communications Example: PKOPSC60 Default Value: 60
Reader Retry Count	PK	OP	S/L/P/G R/C	RC	Number of retries from the reader when no ACK is received from the host. Keyword: #Communications Example: PKOPSRC0 Default Value: 0
Image Protocol Destination	PK	OP	S/L/P/G R/C	ID	0 Send images to the host
					1 Send images to the filesystem
					2 Send images to the host and the filesystem
					3 Discard images
					When an image is captured and transferred by the reader, it will be sent to the specified destination. Keyword: #Communications Example: PKOPSID0 Default Value: 0
Legacy Packet Mode	PK	OP	S/L/P/G R/C	LP	Enables legacy packet mode. Example: PKOPSLP0 Default Value: 0
Legacy Packet Expected Response	PK	OP	G	LR	Legacy packet expected response. Example: PKOPGLR
Legacy Packet Verify	PK	OP	X	LV	Legacy packet verification. Example: PKOPXLV

18 PM - Power Management Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	PM	SD	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Power Off Reader	PM	SD	X	PD	Powers off the reader. Example: PMSDXPD
Power off Mode Timer	PM	SD	S/L/P/G R/C	EN	0 Disable Power Off Mode Timer
					1 Enable Power Off Mode Timer
					The power off mode timer must be enabled for the reader to go into power off mode. Example: PMSDSEN0 Default Value: 0
Power off Mode Timer Delay (s)	PM	SD	S/L/P/G R/C	VA	If power off mode is enabled, the reader will power off after this timer expires in seconds. Example: PMSDSVA7200 Default Value: 7200
Get All Subcategory Parameters	PM	SM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Sleep Mode Timer	PM	SM	S/L/P/G R/C	EN	0 Disable Sleep Mode Timer
					1 Enable Sleep Mode Timer
					The Standby Mode Timer must be enabled for the reader to go into sleep mode. Example: PMSMSEN0 Default Value: 0
Sleep Mode Timer Delay (ms)	PM	SM	S/L/P/G R/C	VA	If both Standby Timer and Sleep Timer are enabled, Reader will go into Sleep Mode after this timer has expired. Example: PMSMSVA8600 Default Value: 8600
Sleep Mode Timer - Maintain Connection	PM	SM	S/L/P/G R/C	MC	0 Disconnect from host in Sleep Mode
					1 Retain connection in Sleep Mode
					Example: PMSMSMC1 Default Value: 1
Get All Subcategory Parameters	PM	SB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.

Description	Cat	Sub	Action	Param	Notes/Example
Standby Mode Timer	PM	SB	S/L/P/G R/C	EN	0 Disable Standby Mode Timer
					1 Enable Standby Mode Timer
					Enabling the Standby Mode Timer allows the reader to enter a lower power consumption mode. This setting does not affect the reader going into idle state. Example: PMSBSEN0 Default Value: 0
Standby Mode Timer Delay (ms)	PM	SB	S/L/P/G R/C	VA	If Standby Mode Timer is enabled, reader will go into Standby Mode after this timer has expired. Example: PMSBSVA5000 Default Value: 5000
Power Mode Enter Sleep	PM	ES			Force the reader to go into Sleep mode even if Standby Timer and Sleep Timer are disabled. This command should be sent as RAW. The reader will immediately go into sleep mode after receiving this command. Keyword: #Raw

19 RD - Reader Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	RD	ST	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Stand Detection - Enable	RD	ST	S/L/P/G R/C	SE	0 Disable
					1 Enable
					Detect when the reader has been placed in a stand that contains a trigger magnet. Note: This command replaces CDST_SE Example: RDSTSSE1 Default Value: 1
Stand Duplicate Delay (ms)	RD	ST	S/L/P/G R/C	SD	When the reader is in the stand, block reading of duplicate barcodes for this many milliseconds Note: This command replaces CDST_SD Note: Duplicate Block time has to be enabled (CD-VASBD1). Note: When enabled, this setting can interfere with Quick Decode mode. Example: RDSTSSD500 Default Value: 500
Stand behavior	RD	ST	S/L/P/G R/C	SB	0 Stand mode disabled.
					1+ These use the standard set of decode modes. See Decode Modes appendix for a list of these modes.
					Sets the Decode Mode when Stand Detection is enabled, and the reader is in the stand. Note: This command is linked to both BTRD_PM and RDPM_OT. Changing one will change both of them, since they implement the same behavior. Example: RDSTSSB1 Default Value: 1
Set reader on-table presentation mode DEPRECATED	RD	PM	S/L/P/G R/C	OT	This command has been deprecated, please do not use this command Note: This command has been replaced by RDST_SB Example: RDPMOT1 Default Value: 1
Set reader off-table presentation mode DEPRECATED	RD	PM	S/L/P/G R/C	FT	This command has been deprecated, please do not use this command Note: This command has been replaced by CDOP_MD Example: RDPMFT0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
Set reader on-table duplicate scan delay DEPRECATED	RD	PM	S/L/P/G R/C	OD	This command has been deprecated, please do not use this command Note: This command has been replaced by CDDT_QD Example: RDPMSOD600 Default Value: 600	
Set reader off-table duplicate scan delay DEPRECATED	RD	PM	S/L/P/G R/C	FD	This command has been deprecated, please do not use this command Note: This command has been replaced by CDDT_TD Example: RDPMSFD0 Default Value: 0	
Get All Subcategory Parameters	RD	TC	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Trigger Control	RD	TC	S/L/P/G R/C	MD	0	Trigger mode disabled.
					1+	This setting uses values from the standard set of decode modes. See Decode Modes appendix for a list of these modes.
Button/Trigger Enable	RD	TC	S/L/P/G R/C	T1	0	Disable handle trigger
					1	Enable handle trigger
Button/Trigger Enable	RD	TC	S/L/P/G R/C	T2	0	Disable top front trigger
					1	Enable top front trigger
Button/Trigger Enable	RD	TC	S/L/P/G R/C	T3	0	Disable top rear trigger
					1	Enable top rear trigger
Get All Subcategory Parameters	RD	FS	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Format	RD	FS	X	FM	0	Firmware
					1	License (Deprecated) Note: Supported by all readers Note: License files have their own simplified "license load" command; see RDLCXLD
					2	File by Extension (file system in user flash storage) Requires the File Name (FN) parameter
					The format of file being downloaded to the reader. Note: All format targets require the RDFSXSZ (file size) parameter. Note: This type determines where the file is stored on the reader. Example: RDFSXFM0	
File Size	RD	FS	X	SZ	File size in bytes. This parameter is required to download a file. Example: RDFSXSZ4098	

Description	Cat	Sub	Action	Param	Notes/Example
Base Address	RD	FS	X	BA	Base Address for the start of the file in storage. Example: RDFSXBA0
CRC Checksum	RD	FS	X	CR	CRC checksum of the file's data. Example: RDFSXCR65535
File Name	RD	FS	X	FN	File name of the file to write to the reader's file system This parameter is required when downloading a file to the file system (FM2). This command must be followed by the other RDFS commands. Example: RDFSXFN"File"
Reboot	RD	FS	X	RB	0 Do not reboot the reader
					1 Reboot the reader
					Reboot reader after file download completes. Example: RDFSXRB1
Get All Subcategory Parameters	RD	FD	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Download File Data	RD	FD			This command must follow the RDFS command(s). The reader writes the file data immediately following the RDFS command to the file defined by the RDFS command. Note: The file's data must be exactly size bytes of data where size is the value of the RDFS SZ parameter.
Get All Subcategory Parameters	RD	RR	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Set Reader Serial Number	RD	RR	P/G	SN	Use the P command to set the reader serial number string. Example: RDRRPSN"0123456789" Default Value: ""
Reader Serial Number	RD	RR	G	SN	This command returns the factory programmed reader serial number from the flash. Default Value: "" Example: RDRRGSN
Reader ID	RD	RR	G	ID	Returns Reader ID parameter value in an XML element. Note: This is a GUID that is internally generated used for packet communications. Example: RDRRGID
Hardware Revision	RD	RR	G	HR	Returns Reader Hardware Revision parameter value in an XML element. Example: RDRRGHR

Description	Cat	Sub	Action	Param	Notes/Example
Reader Model Version	RD	RR	S/L/P/G	MD	A string that indicates the Model name of the reader. Example: RDRRSMD"CR1500" Default Value: "CR1500"
CR Reader Imager Model Type	RD	RR	G	MT	CR8200 2AD0
					CR8060 2MD0
					CR950 2A90
					CR1500 2AD0
					CR1100 2AD0
					CR2100 2AD0
					CR2700 2AD0
					CR2800 2AD0
					CR5200 2AD0
					CR8071 2MD0
					CR8072 2MD0
					CR8073 2MD0
					A string that indicates the Version of the CT8200 chip, the Imager model that is used, the Package type of the reader, and the Type of decoder. Note: See the Firmware File Naming Convention section of a firmware's included Read Me file for more information. Example: RDRRGMT
Reader Information String	RD	RR	S/L/P/G R/C	IS	Returns Reader Information String parameter. Example: RDRRGIS
Reader Device Deployment Date	RD	RR	S/L/P/G	DD	The Device Deployment Date. The user can enter date in any format desired.
CR8x I String	RD	RR	G	LI	Attempt to interpret I-String for CR8x interface. Example: RDRRGLI

Description	Cat	Sub	Action	Param	Notes/Example
Reader PCA Serial Number	RD	RR	S/L/P/G	PN	The PCA Serial Number.
Camera Orientation	RD	RR	G	CO	Orientation of the camera on the product. Example: RDRRGCO
Load Radio Firmware	RD	RR	X	RF	This command indicates that, after the next reboot, the firmware should begin installing the radio files it has loaded on it's filesystem. Example: RDRRXRF
Get All Subcategory Parameters	RD	IL	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Leave Illumination On between image captures	RD	IL	S/L/P/G R/C	LO	0 Disable illumination-on between captures
					1 Enable illumination-on between captures
					Leave illumination on prevents the illumination LED from blinking while scanning in a continuous scan (or motion) mode. This setting doesn't apply to cellphone mode as cellphone mode causes the illumination to oscillate between captures. Example: RDILSLO0 Default Value: 0
Illumination Max Brightness	RD	IL	S/L/P/G R/C	MB	Max Illumination Brightness (0-100 percent). Example: RDILSMB100 Default Value: 100
Use IR Illumination for Motion Detection	RD	IL	S/L/P/G R/C	IO	This command no longer serves any purpose. Please use RDILSAC to select the illumination source for motion mode. Setting this parameter will have no effect. This parameter never had any effect on products other than the CR5200. Example: RDILSIO0 Default Value: 0
DecodePlus Illumination Delay (ms)	RD	IL	S/L/P/G R/C	QD	Leaves the illumination on for the specified amount of time, in milliseconds, before disabling when in a DecodePlus decode mode. Example: RDILSQD250 Default Value: 250

Description	Cat	Sub	Action	Param	Notes/Example
Set active illumination channel DEPRECATED	RD	IL	S/L/P/G R/C	AC	This command has been deprecated, please do not use this command Deprecated. When used, this setting overrides the illumination source of all AGC modes, which can have unintended consequences. Please use the AGC illumination source commands. Example: RDILSAC0
Get All Subcategory Parameters	RD	LC	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
CR8x License	RD	LC	X	LF	Interpreted legacy license for CR8x interface.
Load License	RD	LC	X	LD	Loads license on the reader in the form of a "URL encoded license string" Copy the contents of the License CRB file starting after the '?' character to use as the URL encoded license string. This string must be in quotes in the command.
Get All Reader Licenses	RD	LC	G	GL	Returns all Reader License values in an XML element. Example: RDLGGL
Delete License	RD	LC	X	DL	Delete a License number. License number is an integer that represents just the license number, not the serial number of the license you want to delete. Example: RDLXCDL5014
Qualification Data	RD	QD	G		Returns Qualification data parameters. Example: RDQDG
Qualification Data	RD	QD	S/L/P/G R/C/X	S0	FOI2 Mag Lens Far Qual.
Qualification Data	RD	QD	S/L/P/G R/C/X	N1	FOI1 Near Qua.
Qualification Data	RD	QD	S/L/P/G R/C/X	L1	FOI1 Far Qual.

Description	Cat	Sub	Action	Param	Notes/Example
Qualification Data	RD	QD	S/L/P/G R/C/X	N0	FOI0 Near Qual.
Qualification Data	RD	QD	S/L/P/G R/C/X	L0	FOI0 Far Qual.
Qualification Data	RD	QD	S/L/P/G R/C/X	RS	RS-232 Mode.
Qualification Data	RD	QD	S/L/P/G R/C/X	US	USB Mode.
Qualification Data	RD	QD	S/L/P/G R/C/X	TG	Targeting.
Qualification Data	RD	QD	S/L/P/G R/C/X	LD	Feedback LED.
Qualification Data	RD	QD	S/L/P/G R/C/X	IL	Illumination.
Qualification Data	RD	QD	S/L/P/G R/C/X	SP	Speaker.
Qualification Data	RD	QD	S/L/P/G R/C/X	SD	Stand Detect.
Qualification Data	RD	QD	S/L/P/G R/C/X	TR	Trigger.
Qualification Data	RD	QD	S/L/P/G R/C/X	B1	Button 1.

Description	Cat	Sub	Action	Param	Notes/Example
Qualification Data	RD	QD	S/L/P/G R/C/X	B2	Button 2.
Qualification Data	RD	QD	S/L/P/G R/C/X	BL	Bluetooth.
Qualification Data	RD	QD	S/L/P/G R/C/X	AF	Vibration Motors.
Qualification Data	RD	QD	S/L/P/G R/C/X	WT	Wireless Charging Test.
Qualification Data	RD	QD	S/L/P/G R/C/X	BT	Battery Test.
Qualification Data	RD	QD	S/L/P/G R/C/X	DL	Data LED.
Qualification Data	RD	QD	S/L/P/G R/C/X	WL	Wireless LED.
Qualification Data	RD	QD	S/L/P/G R/C/X	C0	Cleanliness Test for FOI 0. Keyword: #CleanlinessTest
Qualification Data	RD	QD	S/L/P/G R/C/X	C1	Cleanliness Test for FOI 1. Keyword: #CleanlinessTest
Qualification Data	RD	QD	S/L/P/G R/C/X	BA	RTC Test.
Qualification Data	RD	QD	S/L/P/G R/C/X	F0	HD Field Focus.

Description	Cat	Sub	Action	Param	Notes/Example
Qualification Data	RD	QD	S/L/P/G R/C/X	P0	HD Field Prescription.
Qualification Data	RD	QD	S/L/P/G R/C/X	F1	Wide Field Focus.
Qualification Data	RD	QD	S/L/P/G R/C/X	P1	Wide Field Prescription.
Qualification Data	RD	QD	X	R	Reset Qualification Data bits. Example: RDQDXR
Qualification Data	RD	QD	S/L/P/G R/C/X	IS	Imager connections good.
Get All Subcategory Parameters	RD	OF	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Reader Output Format - Line Ending	RD	OF	S/L/P/G R/C	LE	Defines the output format line ending. Non-printable ASCII characters must be set using URL encoded hex value. <CR><LF>(%0D%0A) Example: RDOFSLE%0D%0A Default Value: ""
Get All Subcategory Parameters	RD	CP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Chip Revision	RD	CP	G	RV	Returns CT8200 Chip Revision parameter value in an XML element. Example: RDCPGRV
CT8200 Chip Serial Number	RD	CP	G	SN	Returns CT8200 Chip Serial Number parameter value in an XML element. Example: RDCPGSN

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	RD	FW	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Firmware Version Major	RD	FW	G	MJ	Returns Firmware Major Version parameter value in an XML element. Example: RDFWGMJ
Firmware Version Minor	RD	FW	G	MN	Returns Firmware Minor Version parameter value in an XML element. Example: RDFWGMN
Firmware Version Build Number	RD	FW	G	BU	Returns Firmware Build Version parameter value in an XML element. Example: RDFWGBU
Firmware Version Build Option	RD	FW	G	OP	Returns Firmware Build Option parameter value in an XML element. Example: RDFWGOP
Firmware Build Version	RD	FW	G	VS	Returns Firmware Major, Minor, and Build parameter values in an XML element. Example: RDFWGVVS
Bootloader Build Version	RD	FW	S/L/P/G R/C	BV	Returns Bootloader Major, Minor, and Build parameter values in an XML element. Example: RDFWGBV
Firmware Type Number	RD	FW	G	TY	Returns Firmware Part Number parameter value in an XML element. Example: RDFWGTY
Decoder Version	RD	FW	G	DV	Returns the Decoder version. Example: RDFWGDV
Lens Type	RD	FW	G	FT	00 Normal filter - Single-field
					01 IR cut filter - Single-field
					02 Normal filter - Dual-field
					03 IR cut filter - Dual-field
					The lens type that the reader firmware was built for. Firmware filename will have _LXX at the end (before the extension), where XX is the lens type. Example: RDFWGFT

Description	Cat	Sub	Action	Param	Notes/Example	
Enter ISP	RD	FW	X	IS	Reader enters ISP normally on all readers when in application mode. Hold the button and send the command on bootloader for wireless readers to make this command to work. Example: RDFWXIS	
Override Validation	RD	FW	P/G/R	OV	For products that support it, controls whether the product model is validated during the firmware update process. Must be set with a special value in order to override, please consult the firmware team if you need this value. Example: RDFWPOV0	
Get All Subcategory Parameters	RD	FB	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Set Message Verbosity	RD	FB	S/L/P/G R/C	VB	-1	Enters the exit log. Should be equivalent to FCT-SXTMEL. This is needed as a backdoor into exit logging mode for backwards compatibility.
					0	Set verbosity level zero. This disables XML responses to configuration codes. Non-XML responses are allowed. This level may be overridden depending on the method of processing the configuration.
					1	Set verbosity level one. This enables XML responses to configuration codes. Non-XML responses are allowed. This level may be overridden depending on the method of processing the configuration.
					2	Set verbosity level two. This enables XML responses to configuration codes. Non-XML responses are allowed.
					3	Set verbosity level three. This disables XML responses to configuration codes. Non-XML responses are disabled.
					Set error message verbosity Level. Keyword: #Message Example: RDFBSVB0 Default Value: 0	
Erase Error Log	RD	FB	X	EL	Erases the error log from the file system. Keyword: #Message Example: RDFBXEL	
Reader Command - Post Event	RD	CM	X	EV1	P1	Start/Stop 0 = Stop Decode 1 = Start Decode
					P2	Decode Mode. See Decode Modes appendix for a list of these modes.
					P3	Attempt Timeout (Sticky Time) in milliseconds
					Posts a decode event. Example: RDCMXEV1.P11.P20	

Description	Cat	Sub	Action	Param	Notes/Example	
Reader Command - Post Event	RD	CM	X	EV2	P1	0 = Disable Targeting 1 = Enable Targeting
					Posts a targeting event. Example: RDCMXEV2,P11	
Reader Command - Post Event	RD	CM	X	EV3	Posts a reboot event. Example: RDCMXEV3	
Reader Command - Post Event	RD	CM	X	EV4	P1	Test Type 1 = Feedback Good Read Test 2 = Feedback LED0 Test 3 = Feedback Amber Test 4 = Feedback Beep Test 5 = Feedback Motor Test 6 = Wireless LED Test 7 = Data LED Test
					P2	Time (ms) to turn the feedback output ON
					P3	Time (ms) to turn the feedback output OFF
					P4	Number of times to repeat the feedback output
					Posts a test event. Example: RDCMXEV4,P11,P2500,P3500,P41	
Reader Command - Post Event	RD	CM	X	EV6	P1	Upload Image 0 = Do not upload any images 1 = Upload the image that was captured for quality the test
					Post an event to run the Illumination Quality Test (Manufacturing). Example: RDCMXEV6	
Reader Command - Post Event	RD	CM	X	EV7	Posts an event to continuously scan until decode is successful. Example: RDCMXEV7	
Reader Command - Post Event	RD	CM	X	EV8	Posts an event to run the Wireless Charging Test (Manufacturing). Once started, the reader will need to be placed into a charger, before the timeout, in order to pass the test. Flash solid green on the reader for 5 second if the unit passes. Flash solid red on the reader for 5 seconds if the unit fails. Note: P1 is not required. Note: This test cannot be run immediately after boot up, as it takes a few seconds before the reader can obtain battery information. Note: This test works best when the reader is not connected to a base. Note: Supported by wireless readers. Example: RDCMXEV8	
Reader Command - Post Event	RD	CM	X	EV9	Post an event to attempt a single scan regardless of decode success. This command does not timeout, the decode process stops after a true single cycle, whether decoded or not. Example: RDCMXEV9	

Description	Cat	Sub	Action	Param	Notes/Example
Reader Command - Post Event	RD	CM	X	EV10	Post an event to run the Paging Test (Manufacturing). Once started, the user needs to be pressed the page button on A271/A275 base, before the timeout, in order to pass the test. Flash solid green on the reader for 5 second if the unit passes. Flash solid red on the reader for 5 seconds if the unit fails. Note: P1 is not required. Note: This test cannot be run immediately after boot up, as it takes a few seconds before the reader can obtain battery information. Note: This test works best when the reader is not connected to a base. Note: Supported by wireless readers. Example: RDCMXEV10
Reader Command - Process Barcode Data	RD	CM	X	BD	Send data to the host as barcode data. Example: RDCMXBD"barcode data"
Reader Dump log messages to console (Formatted)	RD	CM	X	DL	Print the contents of the message log to the console window in XML format and with time stamps. Note: To achieve proper format, enable logging in XML form with CDOPSLA1. Keyword: #Message Example: RDCMXDL
Reader Clear message logs	RD	CM	X	CL	Erase the contents of the message logs. Keyword: #Message Example: RDCMXCL
Reader Dump log messages to console (Raw)	RD	CM	X	RL	Print the contents of the message log to the console window in raw form. Note: To avoid extraneous characters enable logging in raw form with CDOPSLA2 or CDOPSLA3. Keyword: #Message Example: RDCMXRL
Reader Command - Reboot	RD	CM	X	RB	Reboots the reader. Example: RDCMXRB
Reader flash system clear	RD	CM	X	FC	Erase the contents of the off-board flash. Example: RDCMXFC

Description	Cat	Sub	Action	Param	Notes/Example	
Reader Recovery	RD	CM	X	RC	SV	Recovers Saved Settings.
					PL	Recovers Platform Settings.
					AL	Recovers All Settings.
					AM	Recovers All Settings, but saves the currently set communication mode.
					Recovers the reader. Example: RDCMXRCSV	
Reader Command - Enter bootloader mode	RD	CM	S/L/P/G R/C	EB	Puts the reader into bootloader mode. Note: Automatically clears the setting after entering bootloader mode. Reboot goes back to normal mode. Example: RDCMSEB0 Default Value: 0	
Reader Command - Platform settings	RD	CM	X	PL	[{Cmd}]	Save configuration command to Platform Settings. Enclose the configuration command in brackets, with the command appearing exactly as used when setting and saving a parameter. Note: Adding the same setting more than once will result in multiple entries for the same parameter. Adding different values for the same parameter will result in the reader using the last-added parameter value.
					[^ {Cmd}]	Delete configuration command from Platform Settings. Enclose the command in square brackets and add a caret between the opening square bracket and command to delete the command from the platform configuration. Note: If there are multiple entries for a parameter, issuing this command will remove only the first entry. See also CFR[^PL] & CFG[^PL]
					Each time the reader reboots it re-applies commands saved as Platform Settings. This happens before settings saved with the 'S' action are applied, so saving a command with a 'P' action to the platform settings will allow that platform setting to be overridden by setting a different value with an 'S.' For example, adding ENIMPET3 as a platform setting would allow ENIMSET4 to override the value to 4. Platform settings are not removed when resetting to factory defaults. See the CF category for more details. Example: RDCMXPL[RDILPMB50]	

20 SC - Scene Manager Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SC	SP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Scene Manager Mode	SC	SP	S/L/P/G R/C	MO	DF Default. Let's the currently assigned decode mode select the appropriate mode. See Decode Modes appendix for details.
					NO Normal. Follows a standard curve for adjusting LED illumination, camera exposure, and camera gain.
					BY Bypass. Allows the user to directly set LED illumination, camera exposure, and camera gain. Please use AGBY parameters to set these values.
					FX Fixed. Allows the user to select a fixed position along the normal curve, that will be used to set the values.
					CD Configurable. Allows the user to establish their own curve for adjustments. Please use AGCD parameters to set this curve.
					DP Decode Plus. Similar to normal, but will hold the illumination on until the timeout specified by RDIL_QD has passed.
Bypass Illumination DEPRECATED	SC	SP	S/L/P/G R/C	IL	This command has been deprecated, please do not use this command Bypasses the illumination setting when the AGC is set to bypass mode Note: This command has been replaced by AGBY_IL Example: SCSPSIL50 Default Value: 50
Bypass Exposure DEPRECATED	SC	SP	S/L/P/G R/C	EX	This command has been deprecated, please do not use this command Bypasses the exposure setting when the AGC is set to bypass mode Note: This command has been replaced by AGBY_EX Example: SCSPSEX4000 Default Value: 4000
Bypass Gain DEPRECATED	SC	SP	S/L/P/G R/C	GN	This command has been deprecated, please do not use this command Bypasses the gain setting when the AGC is set to bypass mode Note: This command has been replaced by AGBY_GN Example: SCSPSGN0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Percent DEPRECATED	SC	SP	S/L/P/G R/C	FP	This command has been deprecated, please do not use this command When the AGC is in fixed mode, this value selects the point on the AGC curve from which to make calculations. Valid values from 0 to 100. Note: This command has been replaced by AGFX_BP Example: SCSPSFP50 Default Value: 50

21 ST - Storage Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	ST	FS	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
List Files	ST	FS	X	LS	List all the files saved in the file system. Any text after the param excludes any files that match the text (i.e. STFSXLS.log) Text inside of quotes lists files that match the text (i.e. STFSXLS".log"). Example: STFSXLS
Upload File (from reader to host)	ST	FS	X	RD	File read - Uploads the file to host (returns NODATA if the file is not stored in the file system). Example: STFSXRD"File"
Remove File	ST	FS	X	RM	File remove - Remove the file specified (returns NODATA if the file is not stored in the file system). Example: STFSXRM"File"
Remove Image Files	ST	FS	X	RI	Removes all the transferred images that were sent to the filesystem. Example: STFSXRI
Remove JS Rules Files	ST	FS	X	RR	Removes all JS files starting with ".codeRules." that already exist in the filesystem. Example: STFSXRR
Remove Part Files	ST	FS	X	RP	Removes all files in the filesystem that end with ".part<X>of<Y>", Where <X>and <Y>are integers. This command will run on bootup, removing any part files on the system at boot. Example: STFSXRP
Remove All Files	ST	FS	X	RA	Removes all files in the filesystem. Example: STFSXRA
Get 16-bit CRC of previously set file	ST	FS	G	GC	Get the file crc value of the file previously set (see STF-SXCF). Example: STFSGGC
Set filename to get file CRC	ST	FS	X	CF	Set the filename for getting the crc. This is for files on the reader filesystem only. Example: STFSXCF"File"

22 SY - Symbology Parameters

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	B412	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
BC412	SY	B412	S/L/P/G R/C	EN	0 Disable BC412
					1 Enable BC412
					Keyword: #BC412 Example: SYB412SEN0 Default Value: 0
BC412 - Reverse Decoding	SY	B412	S/L/P/G R/C	RD	0 Disable BC412 - Reverse Decoding
					1 Enable BC412 - Reverse Decoding
					Reverse the decoding direction Note: This setting value is ignored if BC412 decoding is disabled. Keyword: #BC412 Example: SYB412SRD0 Default Value: 0
Get All Subcategory Parameters	SY	CODF	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Codablock F	SY	CODF	S/L/P/G R/C	EN	0 Disable Codablock F
					1 Enable Codablock F
					Keyword: #Codablock Example: SYCODFSEN0 Default Value: 0
Get All Subcategory Parameters	SY	TELP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Telepen	SY	TELP	S/L/P/G R/C	EN	0 Disable Telepen
					1 Enable Telepen
					Keyword: #Telepen Example: SYTELPSEN0 Default Value: 0
Telepen - Output ASCII	SY	TELP	S/L/P/G R/C	OA	0 Disable Telepen - Output ASCII
					1 Enable Telepen - Output ASCII
					Note: This setting value is ignored if Telepen decoding is disabled. Keyword: #Telepen Example: SYTELP SOA0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	PHCO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Pharmacode	SY	PHCO	S/L/P/G R/C	EN	0 Disable Pharmacode
					1 Enable Pharmacode
					Keyword: #Pharmacode Example: SYPHCOSEN0 Default Value: 0
Pharmacode - Support Color Bars	SY	PHCO	S/L/P/G R/C	CB	0 Disable Pharmacode - Support Color Bars
					1 Enable Pharmacode - Support Color Bars
					Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSCB0 Default Value: 0
Pharmacode - Bar Count Min	SY	PHCO	S/L/P/G R/C	CN	4 Minimum Value
					Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSCN4 Default Value: 4
Pharmacode - Bar Count Max	SY	PHCO	S/L/P/G R/C	CX	16 Maximum Value
					Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSCX16 Default Value: 16
Pharmacode - Min Value	SY	PHCO	S/L/P/G R/C	MI	15 Minimum Value
					Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSMI15 Default Value: 15
Pharmacode - Max Value	SY	PHCO	S/L/P/G R/C	MX	131070 Maximum Value
					Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSMX0x1fffe Default Value: 0x1fffe
Pharmacode - Reverse	SY	PHCO	S/L/P/G R/C	RV	0 Disable Pharmacode - Reverse
					1 Enable Pharmacode - Reverse
					Enable decoding Pharmacode barcodes in reverse direction (Right to Left). Note: This setting value is ignored if Pharmacode decoding is disabled. Keyword: #Pharmacode Example: SYPHCOSRV0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	KIX0	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
KIX (Dutch Post)	SY	KIX0	S/L/P/G R/C	EN	0 Disable KIX (Dutch Post)
					1 Enable KIX (Dutch Post)
					Keyword: #Postal Example: SYKIX0SEN0 Default Value: 0
Get All Subcategory Parameters	SY	CODA	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Codablock A	SY	CODA	S/L/P/G R/C	EN	0 Disable Codablock A
					1 Enable Codablock A
					Note: This symbology is not supported by the decoder. Keyword: #Codablock Example: SYCODASEN0 Default Value: 0
Get All Subcategory Parameters	SY	CAPO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Canada Post	SY	CAPO	S/L/P/G R/C	EN	0 Disable Canada Post
					1 Enable Canada Post
					Keyword: #Postal Example: SYCAPOSEN0 Default Value: 0
Get All Subcategory Parameters	SY	DATM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Data Matrix	SY	DATM	S/L/P/G R/C	EN	0 Disable Data Matrix
					1 Enable Data Matrix
					Keyword: #DataMatrix Example: SYDATMSEN1 Default Value: 1
Data Matrix - Polarity	SY	DATM	S/L/P/G R/C	PO	0 Normal mode enabled - Black on white background
					1 Inverse mode enabled - White on black background
					2 Both normal and inverse modes enabled Note: This setting value is ignored if Data Matrix decoding is disabled. Keyword: #DataMatrix Example: SYDATMSP02 Default Value: 2

Description	Cat	Sub	Action	Param	Notes/Example	
Data Matrix - Mirror	SY	DATM	S/L/P/G R/C	MR	0	Disable decoding Data Matrix barcodes printed as a mirror image of a normal Data Matrix
					1	Enable decoding Data Matrix barcodes printed as a mirror image of a normal Data Matrix
					Note: This setting value is ignored if Data Matrix decoding is disabled. Keyword: #DataMatrix Example: SYDATMSMR0 Default Value: 0	
Data Matrix Rectangular	SY	DATM	S/L/P/G R/C	RE	0	Disable Data Matrix Rectangular
					1	Enable Data Matrix Rectangular
					Note: This setting value is ignored if Data Matrix decoding is disabled. Keyword: #DataMatrix Example: SYDATMSRE1 Default Value: 1	
Data Matrix Rectangular Extended	SY	DATM	S/L/P/G R/C	RX	0	Disable Data Matrix Rectangular Extended
					1	Enable Data Matrix Rectangular Extended
					Note: This setting value is ignored if Data Matrix decoding is disabled. Keyword: #DataMatrix Example: SYDATMSRX0 Default Value: 0	
Data Matrix Focus Quality	SY	DATM	S/L/P/G R/C	FQ	Keyword: #DataMatrix Example: SYDATMSFQ0 Default Value: 0	
Data Matrix - High Density	SY	DATM	S/L/P/G R/C	HD	0	Disable DataMatrix - High Density
					1	Enable DataMatrix - High Density
					Improves damage tolerance for high density DataMatrix. Note: This setting value is ignored if DataMatrix decoding is disabled. Keyword: #DataMatrix Example: SYDATMSHD0 Default Value: 0	
Get All Subcategory Parameters	SY	CO49	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Code 49	SY	CO49	S/L/P/G R/C	EN	0	Disable Code 49
					1	Enable Code 49
					Keyword: #Code49 Example: SYCO49SEN0 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	USPO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USPS POSTNET™	SY	USPO	S/L/P/G R/C	EN	0 Disable USPS POSTNET™
					1 Enable USPS POSTNET™
					Keyword: #Postal Example: SYUSPOSEN0 Default Value: 0
Get All Subcategory Parameters	SY	CO32	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Code 32	SY	CO32	S/L/P/G R/C	EN	0 Disable Code 32
					1 Enable Code 32
					Keyword: #Code32 Example: SYCO32SEN0 Default Value: 0
Get All Subcategory Parameters	SY	HAXN	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Han Xin	SY	HAXN	S/L/P/G R/C	EN	0 Disable Han Xin
					1 Enable Han Xin
					Keyword: #HanXin Example: SYHAXNSEN0 Default Value: 0
Get All Subcategory Parameters	SY	CBAR	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Codabar	SY	CBAR	S/L/P/G R/C	EN	0 Disable Codabar
					1 Enable Codabar
					Keyword: #Codabar Example: SYCBARSEN1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example	
Codabar - Require Checksum	SY	CBAR	S/L/P/G R/C	CS	0	Disable checksum check and output checksum if one exists
					1	Enable Codabar mod16 checksum
					2	Enable Codabar mod16 checksum and strip check character
					3	Enable Codabar 7DR checksum
					4	Enable checksum 7DR checksum and strip check character
					5	Enable either mod16 or 7DR checksum
					6	Enable either mod16 or 7DR checksum and strip check character
					Note: This setting value is ignored if Codabar decoding is disabled. Keyword: #Codabar Example: SYCBARCS0 Default Value: 0	
Codabar - Start/Stop Characters	SY	CBAR	S/L/P/G R/C	SS	0	Transmit Codabar Start/Stop Characters
					1	Do not transmit Codabar Start/Stop Characters
					Note: This setting value is ignored if Codabar decoding is disabled. Keyword: #Codabar Example: SYCBARSS0 Default Value: 0	
Codabar - Set minimum decode length	SY	CBAR	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Note: This setting value is ignored if Codabar decoding is disabled. Keyword: #Codabar Example: SYCBARSML2 Default Value: 2	
Get All Subcategory Parameters	SY	CO11	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Code 11	SY	CO11	S/L/P/G R/C	EN	0	Disable Code 11
					1	Enable Code 11
					Keyword: #Code11 Example: SYCO11SEN0 Default Value: 0	
Code 11 - Require Checksum	SY	CO11	S/L/P/G R/C	CS	0	Decode with checksum check disabled
					1	Decode with one checksum digits checked
					2	Decode with two checksum digits checked
					Note: This setting value is ignored if Code 11 decoding is disabled. Keyword: #Code11 Example: SYCO11SCS2 Default Value: 2	

Description	Cat	Sub	Action	Param	Notes/Example
Code 11 - Remove Checksum	SY	CO11	S/L/P/G R/C	SC	0 Transmit Code 11 Checksum
					1 Do not transmit Code 11 Checksum
					Note: This setting value is ignored if Code 11 decoding is disabled.
					Keyword: #Code11 Example: SYCO11SSC0 Default Value: 0
Get All Subcategory Parameters	SY	P417	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
PDF417	SY	P417	S/L/P/G R/C	EN	0 Disable PDF417
					1 Enable PDF417
					Keyword: #PDF417
					Example: SYP417SEN1 Default Value: 1
Micro PDF417	SY	P417	S/L/P/G R/C	MI	0 Disable Micro PDF417
					1 Enable Micro PDF417
					Keyword: #PDF417
					Example: SYP417SMI0 Default Value: 0
Get All Subcategory Parameters	SY	M2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Matrix 2 of 5	SY	M2O5	S/L/P/G R/C	EN	0 Disable Matrix 2 of 5
					1 Enable Matrix 2 of 5
					Keyword: #2Of5
					Example: SYM2O5SEN0 Default Value: 0
Get All Subcategory Parameters	SY	GS1D	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
GS1 DataBar Omnidirectional/GS1 DataBar Truncated	SY	GS1D	S/L/P/G R/C	EN	0 Disable GS1 DataBar Omnidirectional/GS1 DataBar Truncated
					1 Enable GS1 DataBar Omnidirectional/GS1 DataBar Truncated
					Keyword: #GS1DataBar
					Example: SYGS1DSEN1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example	
GS1 DataBar Stacked/GS1 DataBar Stacked Omnidirectional	SY	GS1D	S/L/P/G R/C	ST	0	Disable GS1 DataBar Stacked/ GS1 DataBar Stacked Omnidirectional
					1	Enable GS1 DataBar Stacked/ GS1 DataBar Stacked Omnidirectional
					Keyword: #GS1DataBar Example: SYGS1DSST1 Default Value: 1	
GS1 DataBar Expanded	SY	GS1D	S/L/P/G R/C	EX	0	Disable GS1 DataBar Expanded
					1	Enable GS1 DataBar Expanded
					Keyword: #GS1DataBar Example: SYGS1DSEX1 Default Value: 1	
GS1 DataBar Expanded Stacked	SY	GS1D	S/L/P/G R/C	ES	0	Disable GS1 DataBar Expanded Stacked
					1	Enable GS1 DataBar Expanded Stacked
					Keyword: #GS1DataBar Example: SYGS1DSES1 Default Value: 1	
GS1 DataBar Limited	SY	GS1D	S/L/P/G R/C	LI	0	Disable GS1 DataBar Limited
					1	Enable GS1 DataBar Limited
					Keyword: #GS1DataBar Example: SYGS1DSLII Default Value: 1	
Get All Subcategory Parameters	SY	C128	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
Code 128	SY	C128	S/L/P/G R/C	EN	0	Disable Code 128
					1	Enable Code 128
					Keyword: #Code128 Example: SYC128SEN1 Default Value: 1	
Code 128 - Set minimum decode length	SY	C128	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Keyword: #Code128 Example: SYC128SML1 Default Value: 1	
Code 128 - Enhance Decoding with Printing Issues	SY	C128	S/L/P/G R/C	E2	0	Disable Enhance Method 2
					1	Enable Enhance Method 2
					Enhances decoding Code 128 with poor printing issues. Note: This setting value is ignored if C128 decoding is disabled. Keyword: #Code128 Example: SYC128SE20 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	AUPO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Australian Post	SY	AUPO	S/L/P/G R/C	EN	0 Disable Australian Post
					1 Enable Australian Post
					Keyword: #Postal Example: SYAUPOSEN0 Default Value: 0
Australian Post - Remove Checksum	SY	AUPO	S/L/P/G R/C	SC	This setting value is ignored if Australian Post decoding is disabled. Keyword: #Postal Example: SYAUPOSSC0 Default Value: 0
Get All Subcategory Parameters	SY	JAPO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Japan Post	SY	JAPO	S/L/P/G R/C	EN	0 Disable Japan Post
					1 Enable Japan Post
					Keyword: #Postal Example: SYJAPOSEN0 Default Value: 0
Get All Subcategory Parameters	SY	GDMX	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Grid Matrix	SY	GDMX	S/L/P/G R/C	EN	0 Disable Grid Matrix
					1 Enable Grid Matrix
					Keyword: #GridMatrix Example: SYGDMXSEN0 Default Value: 0
Grid Matrix - Polarity	SY	GDMX	S/L/P/G R/C	PO	0 Normal mode enabled - Black on white background
					1 Inverse mode enabled - White on black background
					2 Both normal and inverse modes enabled Note: This setting value is ignored if Grid Matrix decoding is disabled. Keyword: #GridMatrix Example: SYGDMXSP00 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Grid Matrix - Mirror	SY	GDMX	S/L/P/G R/C	MR	0 Disable Grid Matrix - Mirror
					1 Enable Grid Matrix - Mirror
					The ability to decode an Aztec code that has been printed as a mirror image of a standard Grid Matrix. Note: This setting value is ignored if Grid Matrix decoding is disabled. Keyword: #GridMatrix Example: SYGDMXSMR0 Default Value: 0
Get All Subcategory Parameters	SY	UPUI	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
UPU ID Tags	SY	UPUI	S/L/P/G R/C	EN	0 Disable UPU ID Tags
					1 Enable UPU ID Tags
					Keyword: #Postal Example: SYUPUISEN0 Default Value: 0
Get All Subcategory Parameters	SY	MAXC	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
MaxiCode	SY	MAXC	S/L/P/G R/C	EN	0 Disable MaxiCode
					1 Enable MaxiCode
					Keyword: #MaxiCode Example: SYMAXCSEN0 Default Value: 0
Get All Subcategory Parameters	SY	S2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Straight 2 of 5	SY	S2O5	S/L/P/G R/C	EN	0 Disable Straight 2 of 5
					1 Enable Straight 2 of 5
					Note: Use for Straight 2O5, Standard 2O5 and Industrial. Previously this was used for IATA 2 of 5 as well. Keyword: #2Of5 Example: SYS2O5SEN0 Default Value: 0
Straight 2 of 5 Checksum	SY	S2O5	S/L/P/G R/C	CO	0 Disable Straight 2 of 5 checksum
					1 Enable Straight 2 of 5 checksum
					2 Enable Straight 2 of 5 checksum and strip check character Note: Use for Straight 2O5, Standard 2O5 and Industrial. Keyword: #2Of5 Example: SYS2O5SCO0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	I2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Interleaved 2 of 5	SY	I2O5	S/L/P/G R/C	EN	0 Disable Hong Kong 2 of 5
					1 Enable Hong Kong 2 of 5
					Keyword: #2Of5, #Interleaved2Of5 Example: SYI2O5SEN1 Default Value: 1
Interleaved 2 of 5 - Checksum Characters	SY	I2O5	S/L/P/G R/C	CO	0 Disable checksum checking and output checksum if one exists
					1 Enable checksum checking and output checksum with decode data
					2 Enable checksum check and do not output checksum from decode data Note: Will not scan a Standard I2O5 barcode Note: This setting value is ignored if Interleaved 2 of 5 decoding is disabled. Keyword: #2Of5, #Interleaved2Of5 Example: SYI2O5SCO0 Default Value: 0
Interleaved 2 of 5 - Length	SY	I2O5	S/L/P/G R/C	LN	2 Minimum Value (will scan any Interleaved 2 of 5)
					100 Maximum Value
					Note: This setting value is ignored if Interleaved 2 of 5 decoding is disabled. Keyword: #2Of5, #Interleaved2Of5 Example: SYI2O5SLN2 Default Value: 2
Get All Subcategory Parameters	SY	DTCO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
DotCode	SY	DTCO	S/L/P/G R/C	EN	0 Disable DotCode
					1 Enable DotCode
					Keyword: #DotCode Example: SYDTCOSEN1 Default Value: 1
DotCode - Polarity	SY	DTCO	S/L/P/G R/C	PO	0 Normal mode enabled - Black on white background
					1 Inverse mode enabled - White on black background
					2 Both normal and inverse modes enabled Note: This setting value is ignored if Dot Code decoding is disabled. Keyword: #DotCode Example: SYDTCOSPO0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
DotCode - Mirror	SY	DTCO	S/L/P/G R/C	MR	0 Disable DotCode - Mirror
					1 Enable DotCode - Mirror
					Note: This setting value is ignored if Dot Code decoding is disabled.
					Keyword: #DotCode Example: SYDTCOSMR0 Default Value: 0
Get All Subcategory Parameters	SY	QRCO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
QR Code	SY	QRCO	S/L/P/G R/C	EN	0 Disable QR Code
					1 Enable QR Code
					Keyword: #QR Example: SYQRCOSEN1 Default Value: 1
QR Code - Polarity	SY	QRCO	S/L/P/G R/C	PO	0 Normal mode enabled - Black on white background
					1 Inverse mode enabled - White on black background
					2 Both normal and inverse modes enabled
					Note: This setting value is ignored if QR Code decoding is disabled. Keyword: #QR Example: SYQRCOSPO0 Default Value: 0
Micro QR Code	SY	QRCO	S/L/P/G R/C	MI	0 Disable Micro QR Code
					1 Enable Micro QR Code
					Keyword: #QR Example: SYQRCOSMI0 Default Value: 0
QR Code - Mirror	SY	QRCO	S/L/P/G R/C	MR	0 Disable QR Code - Mirror
					1 Enable QR Code - Mirror
					Note: This setting value is ignored if QR Code decoding is disabled. Keyword: #QR Example: SYQRCOSMR0 Default Value: 0
QR Code - Model 1	SY	QRCO	S/L/P/G R/C	M1	0 Disable Disable QR Code - Model 1
					1 Enable Disable QR Code - Model 1
					Note: This setting value is ignored if QR Code decoding is disabled. Keyword: #QR Example: SYQRCOSM10 Default Value: 0
QR Code - Custom	SY	QRCO	S/L/P/G R/C	CQ	0 Disable Disable QR Code - Custom
					1 Enable Disable QR Code - Custom
					Note: This setting value is ignored if QR Code decoding is disabled. Keyword: #QR Example: SYQRCOSCQ0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
QR - Ultra Small	SY	QRCO	S/L/P/G R/C	US	0 Disable QR - Ultra Small
					1 Enable QR - Ultra Small
					Enables low resolution decoding down to 2 pixels per module.
					Note: This setting value is ignored if QR decoding is disabled. Keyword: #QR Example: SYQRCOSUS0 Default Value: 0
QR - High Density	SY	QRCO	S/L/P/G R/C	HD	0 Disable QR - High Density
					1 Enable QR - High Density
					Improves damage tolerance for high density QR.
					Note: This setting value is ignored if QR decoding is disabled. Keyword: #QR Example: SYQRCOSHD0 Default Value: 0
Get All Subcategory Parameters	SY	H2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Hong Kong 2 of 5	SY	H2O5	S/L/P/G R/C	EN	0 Disable Hong Kong 2 of 5
					1 Enable Hong Kong 2 of 5
					Keyword: #2Of5
					Example: SYH2O5SEN0 Default Value: 0
Get All Subcategory Parameters	SY	CO93	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Code 93	SY	CO93	S/L/P/G R/C	EN	0 Disable Code 93
					1 Enable Code 93
					Keyword: #Code93
					Example: SYCO93SEN1 Default Value: 1
Code 93 - Set minimum decode length	SY	CO93	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Keyword: #Code93 Example: SYCO93SML1 Default Value: 1
Get All Subcategory Parameters	SY	CO39	G		Outputs all parameters, that support the G command, which are contained within this subcategory.

Description	Cat	Sub	Action	Param	Notes/Example
Code 39	SY	CO39	S/L/P/G R/C	EN	0 Disable Code 39
					1 Enable Code 39
					Keyword: #Code39 Example: SYCO39SEN1 Default Value: 1
Code 39 - Extended ASCII	SY	CO39	S/L/P/G R/C	EA	0 Disable support of Extended ASCII
					1 Enable support of Extended ASCII
					Note: This setting value is ignored if Code 39 decoding is disabled. Keyword: #Code39 Example: SYCO39SEA0 Default Value: 0
Code 39 - MOD 43 Checksum Character	SY	CO39	S/L/P/G R/C	CS	0 Disable MOD 43 checksum check and output check-sum if one exists
					1 Enable MOD 43 checksum check and output check-sum
					2 Enable MOD 43 checksum check and do not output checksum from decode data
					Note: This setting value is ignored if Code 39 decoding is disabled. Keyword: #Code39 Example: SYCO39SCS0 Default Value: 0
Code 39 - Start/Stop Characters	SY	CO39	S/L/P/G R/C	SS	0 Do not transmit Code 39 Start/Stop Characters
					1 Transmit Code 39 Start/Stop Characters
					Note: This setting value is ignored if Code 39 decoding is disabled. Keyword: #Code39 Example: SYCO39SSS0 Default Value: 0
Code 39 - Set minimum decode length	SY	CO39	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Note: This setting value is ignored if Code 39 decoding is disabled. Keyword: #Code39 Example: SYCO39SML1 Default Value: 1
Get All Subcategory Parameters	SY	UPC0	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
UPC/EAN/JAN	SY	UPC0	S/L/P/G R/C	EN	0 Disable UPC/EAN/JAN
					1 Enable UPC/EAN/JAN
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SEN1 Default Value: 1

Description	Cat	Sub	Action	Param	Notes/Example	
UPC/EAN/JAN - Expand UPC-E to UPC-A	SY	UPC0	S/L/P/G R/C	EA	0	Do not expand UPC-E to UPC-A
					1	Expand UPC-E to UPC-A
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SEA0 Default Value: 0	
UPC/EAN/JAN - Supplemental	SY	UPC0	S/L/P/G R/C	SU	0	Disable UPC/EAN/JAN - Supplemental
					1	Enable UPC/EAN/JAN - Supplemental
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SSU0 Default Value: 0	
UPC/EAN/JAN - Expand EAN-8 to EAN-13	SY	UPC0	S/L/P/G R/C	E8	0	Do not expand EAN-8 to EAN-13
					1	Expand EAN-8 to EAN-13
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SE80 Default Value: 0	
UPC/EAN/JAN - Expand UPC-A to EAN-13	SY	UPC0	S/L/P/G R/C	AD	0	Do not expand UPC-A to EAN-13
					1	Expand UPC-A to EAN-13
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SAD0 Default Value: 0	
UPC/EAN/JAN - Convert Bookland EAN-13 to ISBN	SY	UPC0	S/L/P/G R/C	DI	0	Do not convert Bookland EAN-13 to ISBN
					1	Convert Bookland EAN-13 to ISBN
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SDI0 Default Value: 0	
UPC/EAN/JAN - Convert Bookland EAN-13 to ISSN	SY	UPC0	S/L/P/G R/C	DN	0	Do not convert Bookland EAN-13 to ISSN
					1	Convert Bookland EAN-13 to ISSN
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SDN0 Default Value: 0	
UPC/EAN/JAN - Transmit UPC-A Check digit	SY	UPC0	S/L/P/G R/C	AC	0	Transmit UPC-A Check digit
					1	Do not transmit UPC-A Check digit
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SAC0 Default Value: 0	

Description	Cat	Sub	Action	Param	Notes/Example	
UPC/EAN/JAN - Transmit UPC-A Number System	SY	UPC0	S/L/P/G R/C	AN	0	Transmit UPC-A Number System
					1	Do not transmit UPC-A Number System
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SAN0 Default Value: 0	
UPC/EAN/JAN - Transmit UPC-A Number System 0	SY	UPC0	S/L/P/G R/C	N0	0	Transmit UPC-A Number System 0
					1	Do not transmit UPC-A Number System 0
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SN00 Default Value: 0	
UPC/EAN/JAN - Transmit UPC-E Check digit	SY	UPC0	S/L/P/G R/C	EC	0	Transmit UPC-E Check digit
					1	Do not transmit UPC-E Check digit
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SEC0 Default Value: 0	
UPC/EAN/JAN - Transmit UPC-E Number System	SY	UPC0	S/L/P/G R/C	ES	0	Transmit UPC-E Number System
					1	Do not transmit UPC-E Number System
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SES0 Default Value: 0	
UPC/EAN/JAN - Transmit EAN-13 Check digit	SY	UPC0	S/L/P/G R/C	DC	0	Transmit EAN-13 Check digit
					1	Do not transmit EAN-13 Check digit
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SDC0 Default Value: 0	
UPC/EAN/JAN - Transmit EAN-8 Check digit	SY	UPC0	S/L/P/G R/C	C8	0	Transmit EAN-8 Check digit
					1	Do not transmit EAN-8 Check digit
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SC80 Default Value: 0	
UPC/EAN/JAN - Use Standard AIM Modifier	SY	UPC0	S/L/P/G R/C	AM	0	Use Non-Standard AIM Modifier
					1	Use Standard AIM Modifier
					Note: This setting value is ignored if UPC/EAN decoding is disabled.	
					Keyword: #UPC, #EAN/JAN Example: SYUPC0SAM1 Default Value: 1	

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	USIM	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USPS Intelligent Mail®	SY	USIM	S/L/P/G R/C	EN	0 Disable USPS Intelligent Mail®
					1 Enable USPS Intelligent Mail®
					Keyword: #Postal Example: SYUSIMSEN0 Default Value: 0
Get All Subcategory Parameters	SY	COMP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Composite	SY	COMP	S/L/P/G R/C	EN	0 Disable Composite
					1 Enable Composite
					Keyword: #CompositeBarcodes Example: SYCOMPSEN0 Default Value: 0
Get All Subcategory Parameters	SY	MSIP	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
MSI Plessey	SY	MSIP	S/L/P/G R/C	EN	0 Disable MSI Plessey
					1 Enable MSI Plessey
					Keyword: #MSIPlessey Example: SYMSIPSEN0 Default Value: 0
MSI Plessey - Require Checksum	SY	MSIP	S/L/P/G R/C	CS	0 Disable checksum checking
					1 Check for Mod 10 checksum type
					2 Check for Mod 10/10 checksum type
					3 Check for Mod 11/10 checksum type
					Note: This setting value is ignored if MSI Plessey decoding is disabled. Keyword: #MSIPlessey Example: SYMSIPSCS0 Default Value: 0
MSI Plessey - Remove Checksum	SY	MSIP	S/L/P/G R/C	SC	0 Transmit MSI Plessey Checksum
					1 Do not transmit MSI Plessey Checksum
					Note: This setting value is ignored if MSI Plessey decoding is disabled. Keyword: #MSIPlessey Example: SYMSIPSSC0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
UK Plessey - PLE	SY	MSIP	S/L/P/G R/C	PE	0 Disable UK Plessey - PLE
					1 Enable UK Plessey - PLE
					Keyword: #MSIPlessey Example: SYMSIPSPE0 Default Value: 0
MSI Plessey - Set minimum decode length	SY	MSIP	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Note: This setting value is ignored if MSI Plessey decoding is disabled. Keyword: #MSIPlessey Example: SYMSIPML1 Default Value: 1
Get All Subcategory Parameters	SY	N2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
NEC 2 of 5	SY	N2O5	S/L/P/G R/C	EN	0 Disable NEC 2 of 5
					1 Enable NEC 2 of 5
					Keyword: #2Of5 Example: SYN2O5SEN0 Default Value: 0
NEC 2 of 5 - Require Checksum	SY	N2O5	S/L/P/G R/C	CS	0 Disable checksum checking
					1 Enable checksum checking
					Note: This setting value is ignored if NEC 2 of 5 decoding is disabled. Keyword: #2Of5 Example: SYN2O5SCS0 Default Value: 0
Get All Subcategory Parameters	SY	UKRO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
UK Royal Mail	SY	UKRO	S/L/P/G R/C	EN	0 Disable UK Royal Mail
					1 Enable UK Royal Mail
					Keyword: #Postal Example: SYUKROSEN0 Default Value: 0
UK Royal Mail - Require Check Character	SY	UKRO	S/L/P/G R/C	CC	0 Do not require a valid Check Character to output barcode data
					1 Require a valid Check Character in order to output barcode data
					Note: This setting value is ignored if UK Royal Mail decoding is disabled. Keyword: #Postal Example: SYUKROSCC0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	KOPO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Korea Post	SY	KOPO	S/L/P/G R/C	EN	0 Disable Korea Post
					1 Enable Korea Post
					Keyword: #Postal Example: SYKOPOSEN0 Default Value: 0
Get All Subcategory Parameters	SY	A2O5	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
IATA 2 of 5	SY	A2O5	S/L/P/G R/C	EN	0 Disable IATA 2 of 5
					1 Enable IATA 2 of 5
					Note: Use for IATA 2 of 5. Keyword: #2Of5 Example: SYA2O5SEN0 Default Value: 0
IATA 2 of 5 Checksum	SY	A2O5	S/L/P/G R/C	CO	0 Disable IATA 2 of 5 checksum
					1 Enable IATA 2 of 5 checksum
					2 Enable IATA 2 of 5 checksum and strip check character Note: Use for IATA 2O5. Keyword: #2Of5 Example: SYA2O5SCO0 Default Value: 0
IATA 2 of 5 - Set minimum decode length	SY	A2O5	S/L/P/G R/C	ML	This sets the minimum data length to be decoded. If shorter than specified length, the reader will not decode the data. Note: Use for IATA 2O5. Keyword: #2Of5 Example: SYA2O5SML1 Default Value: 1
Get All Subcategory Parameters	SY	USPL	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
USPS PLANET®	SY	USPL	S/L/P/G R/C	EN	0 Disable USPS PLANET®
					1 Enable USPS PLANET®
					Keyword: #Postal Example: SYUSPLSEN0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example
Get All Subcategory Parameters	SY	AZTC	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Aztec	SY	AZTC	S/L/P/G R/C	EN	0 Disable Aztec
					1 Enable Aztec
					Keyword: #Aztec Example: SYAZTCSEN1 Default Value: 1
Aztec - Polarity	SY	AZTC	S/L/P/G R/C	PO	0 Normal mode enabled - Black on white background
					1 Inverse mode enabled - White on black background
					2 Both normal and inverse modes enabled
Aztec - Mirror	SY	AZTC	S/L/P/G R/C	MR	Note: This setting value is ignored if Aztec decoding is disabled Keyword: #Aztec Example: SYAZTCSP00 Default Value: 0
					0 Disable Aztec - Mirror
					1 Enable Aztec - Mirror
Aztec - Ultra Small	SY	AZTC	S/L/P/G R/C	US	The ability to decode an Aztec code that has been printed as a mirror image of a standard Aztec. Note: This setting value is ignored if Aztec decoding is disabled. Keyword: #Aztec Example: SYAZTCSMR0 Default Value: 0
					0 Disable Aztec - Ultra Small
					1 Enable Aztec - Ultra Small
Get All Subcategory Parameters	SY	TRIO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.
Trioptic	SY	TRIO	S/L/P/G R/C	EN	0 Disable Trioptic
					1 Enable Trioptic
					Keyword: #Trioptic Example: SYTRIOSEN0 Default Value: 0

Description	Cat	Sub	Action	Param	Notes/Example	
Trioptic - Reverse	SY	TRIO	S/L/P/G R/C	RV	0	Disable Trioptic - Reverse
					1	Enable Trioptic - Reverse
					Enable reading Trioptic barcodes printed in light colors on a dark background (reverse printing). Note: This setting value is ignored if Trioptic decoding is disabled. Keyword: #Trioptic Example: SYTRIOSRV0 Default Value: 0	
Trioptic - Require Start/Stop Characters	SY	TRIO	S/L/P/G R/C	SS	0	Do not require Start/Stop Characters
					1	Require Start/Stop Characters
					Note: This setting value is ignored if Trioptic decoding is disabled. Keyword: #Trioptic Example: SYTRIOSSS0 Default Value: 0	
Get All Subcategory Parameters	SY	GOCO	G		Outputs all parameters, that support the G command, which are contained within this subcategory.	
GoCode®	SY	GOCO	S/L/P/G R/C	EN	0	Disable GoCode®
					1	Enable GoCode®
					Note: Requires a license. Keyword: #GoCode Example: SYGOCOSEN0 Default Value: 0	
GoCode Mirror	SY	GOCO	S/L/P/G R/C	MR	0	Disable GoCode Mirror
					1	Enable GoCode Mirror
					Note: Requires a license. Keyword: #GoCode Example: SYGOCOSMR0 Default Value: 0	

23 Motion Detection

The CR8200 supports motion detection, which means the reader will trigger automatically when an object is brought into the field of view. Motion detect mode is typically used when the reader is mounted in a stationary position, and barcodes are presented to it. The reader is set to use minimal illumination while detecting motion, and works best with bright ambient light shining from behind the reader.

The motion detection algorithm uses several parameters. The exposure time, gain, and illumination are camera settings that are used to get the best picture to determine whether or not objects have moved into the field of view. All three have minimum and maximum values which the AGC (automatic gain control) uses to get the best picture.

The exposure is the length of time that the camera "shutter" lets light into the detector array. If it isn't open long enough, the image will be too dark to detect motion. If it is open too long, the image will be over-exposed. By setting the minimum and maximum time the AGC is allowed to open the shutter, we can try to force the AGC to not over-expose or under-expose the picture.

The gain is the amount of amplification the AGC can use to attempt to increase the contrast of the picture between light and dark pixels. Setting the minimum too low doesn't produce enough contrast, and setting the maximum too high saturates the image. Thus, the gain range helps the AGC to optimize the contrast of the image.

The illumination is light the reader shines on the object to increase the sensitivity of the motion detection algorithm. This is in addition to any ambient light that may be present. More illumination makes it easier to detect motion, but brighter illumination can be undesirable in some environments.

24 DPM Decoding

When Decoding DPM (Direct Part Marking) barcodes, there are a few general guidelines to remember:

- Keep the image size small, 960x480 or 752x480. This smaller size prevents the DPM algorithm from taking a long time to decode.
- On markings that are difficult to decode, try more than one algorithm. For example, If CDDP_BD doesn't work, also try CDDP_BI or CDDP_PD.
- Make certain to disable the current DPM algorithm before trying a different one. Most settings are mutually exclusive.
- Set the DPM timeout, see CDDP_TF for details.

25 Data Formatting

The CR8200 supports data formatting at the decoder level. This produces fast, consistent results in a minimal amount of reader space. The reader supports simple prefixes and suffixes around the decoded data, the simplest form of data formatting, allows the user full control by using the data format string, and performs data validations and public sector parsing using the format parse setting in conjunction with the selected format option.

25.1 Data Formatting Options

The decoder allows many types of data formatting, selected by setting the data format option, and setting the appropriate configuration string. See Decoder Parameters section on format options.

Data Format Options	
Valid for cd 17.1.28 and below	
Value	Description
0	Data formatting off
1	Simple data formatting using either prefix and suffix, or by setting the format data string directly
2	Match String validation
3	GS1 DataBar validation

Data Format Options	
Valid for cd 17.1.28 and below	
Value	Description
4	UDI/HIBC validation
5	ISO15434 validation
6	ISO15434 & ISO15418 validation
7	Simple age verification using a configuration string REPLACED - Use value '8'
8	Simple age verification
9	DL Parsing using a configuration string
10	DL Parsing without using a configuration string
11	Success and Raw validation
12	Match String validation + Data Formatting
13	GS1 validation + Data Formatting
14	UDI validation + Data Formatting
15	ISO15434 validation + Data Formatting
16	ISO15434 & ISO15418 validation + Data Formatting
18	Perform Simple Age verification and Data Formatting
19	Perform DL Parsing with configuration string and Data Formatting
20	Perform DL Parsing without configuration and Data Formatting

Data Format Options	
Valid for cd 17.1.28 and above	
Value	Description
DF=0	Data formatting off
DF=1	Simple data formatting using either prefix and suffix, or by setting the format data string directly
DV=1	DL Parsing using a configuration string
DV=2	DL / ID public sector parsing output in JSON format
DV=3	Simple age verification
DV=4	Match String validation
DV=5	GS1 DataBar validation
DV=6	UDI/HIBC validation
DV=7	ISO15434 validation
DV=8	ISO15434 & ISO15418 validation
DV=1 DF=1	Perform DL Parsing with configuration string + Data Formatting
DV=2 DF=1	DL / ID public sector parsing output in JSON format + Data Formatting
DV=3 DF=1	Simple age verification + Data Formatting
DV=4 DF=1	Match String validation + Data Formatting
DV=5 DF=1	GS1 DataBar validation + Data Formatting
DV=6 DF=1	UDI/HIBC validation + Data Formatting
DV=7	ISO15434 validation + Data Formatting

Data Format Options	
Valid for cd 17.1.28 and above	
Value	Description
DV=8	ISO15434 & ISO15418 validation+ Data Formatting

25.2 Data Formatting String

The data format string allows the user full control of the data formatting. This string consists of a 12-digit configuration string, typically zeros, a prefix, decode data, and a suffix. There may also be user data injected into the string. A format string example would be CDOPSPD"000000000000!,,/0d/0a" which appends a carriage return line feed to the decoded data. For specific details of the format data string options see D025388.

25.3 Prefixes and Suffixes

Prefix and suffix values define data that will be added to the decoded barcode data. The firmware adds the prefix and suffix to the beginning and end of the decoded data, respectively. Adding prefix or suffix data takes two steps - defining the prefix and/or suffix strings and enabling the application of data formatting.

- Command to define a prefix - CDOPSPX"string"
- Command to define a suffix - CDOPSSX"string"
- "string" must be enclosed in quotes in the command.
- Non-printable characters are represented by a forward slash and the corresponding hexadecimal value, such as /0D for a carriage return.

Examples:

- Command to define a prefix comma - CDOPSPX","
- Command to define a prefix non-keyboard tab - CDOPSPX"/09

After defining strings for a prefix and/or suffix, the application of prefixes and suffixes must be enabled. This allows you to define prefixes and/or suffixes and enable/disable them as needed.

- Command to enable - CDOPSF01 with cd 17.1.28 CDOPSDF1 with cd 17.2.x

25.4 Format Case

The decoder will decode the barcode data and if this option, which changes the default configuration string, is set, the data will be output as decoded (0), uppercase (1), lowercase (2), or bracketed hex (3).

An example is CDOPSFC1 to set the data to output in uppercase.

25.5 Format Parse and Validation Configuration String

Validation and public sector parsing also require a configuration string. This string is set using CDOPSF"string".

25.6 Sending Windows Keystrokes using CodeXML

Code Reader products are often connected to a PC using keyboard input. The data contained in the read barcode is simply "typed" into the PC application. It is often required that the reader send a certain key as a prefix or suffix to the application such as an "enter" key, mimicking an actual keystroke. CodeXML Sequence was created to allow users to configure a reader to send a Windows keystroke instead of literal data. Please note that an "Enter" key is not the same as an ASCII carriage return (0x0D)

A CodeXML sequence consists of a header, a payload, and a footer.

CodeXML header	<SOH>Y<RS>an/
Payload	(A keystroke representation. See the table below)
CodeXML footer	<EOT>

The non-printable characters are represented by their hexadecimal equivalents. This representation will be different based on the context, but will often be seen as \x01, /01, 0x01, etc. for the <SOH>(or Start of Header) non-printable character. For CortexDecoder formatting, the correct format is /01.

A CodeXML header, formatted for CortexDecoder formatting, would look like this:

/01Y/1Ean/2F

A CodeXML payload consists of one or more keystroke representations. These keystrokes are represented by a forward slash (which must be escaped by the hexadecimal /2F in the format string) and a letter. A full list of available keys is below:

Characters	Key
/a	Toggle Alt
/g	Toggle AltGr (right Alt)
/c	Toggle Ctrl
/m	Toggle Menu
/s	Toggle Shift
/w	Toggle Windows Logo
/u	Up arrow
/l	Left arrow
/r	Right arrow
/d	Down arrow
/t	Tab
/z	Delete
/e	Esc
/n	Enter
/v	End
/b	Backspace
/i	Insert
/p	Page up
/x	Page down
/h	Home
/,	500 ms delay
/0 - /9	Number pad
/f1 - /f12	Function keys
//	/
/k	USB scan codes (see section 4.5.7)

The CodeXML footer would look like this:

/04

Therefore, a CodeXML string representing a Windows Enter key, formatted for CortexDecoder formatting, would look like this:

/01Y/1Ean/2F/2Fn/04

And the entire command to add the above example as a suffix to decoded data (remembering to enable data formatting) would look like this:

CDOPSSX"/01Y/1Ean/2F/2Fn/04"

CDOPSF01

25.7 Sending USB Keyboard Scan Codes using CodeXML

In addition to sending keyboard keystrokes using the aforementioned keystroke representations, CodeXML also has the ability to send USB scan codes to identify an exact key on a keyboard.

One such use case involves some language keyboards (e.g., Italian) labeling the left Alt key as "Alt" and the right "Alt" key as "AltGr" and entering different language characters for a keystroke based on just a key, Shift+key, AltGr+key, and even AltGr+Shift+key. Using CodeXML to identify the scan code for AltGr (right Alt), a reader can send a language character available only when AltGr (Alt Grave) is pressed by sending the scan codes for AltGr and the key.

USB scan codes provide for "modifiers"; that is, an indication of whether or not the Ctrl, Shift, Alt, AltGr and/or Meta/GUI (e.g., "Windows") keys are pressed at the same time a normal key is pressed, thus "modifying" the key's keystroke. For example, to send just the "a" character using scan codes requires sending the scan code for the "a" key (0x04) with no modifier (0x00); however, to send the "A" character requires sending the "a" key's scan code with a "Shift" modifier (0x02 (left Shift) or 0x20 (right Shift)).

The table below identifies the 2-digit hexadecimal representation for the "modifier" keys.

Key	Modifier
Left Ctrl	0x01
Left Shift	0x02
Left Alt	0x04
Left Meta/GUI	0x08
Right Ctrl	0x10
Right Shift	0x20
Right Alt (AltGr)	0x40
Right Meta/GUI	0x80

Note modifier keys can be combined by or'ing their values together; e.g., Left Shift + Right Alt = 0x42.

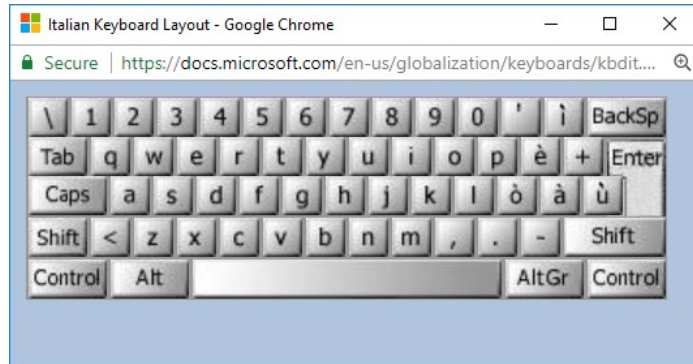
The CodeXML syntax for sending scan codes is the CodeXML header, followed by "/k", followed by two 2-digit hexadecimal values indicating the modifier(s) and key scan codes, respectively.

To illustrate, assume an Italian user wants to replace all "\$" characters in a barcode with the Euro symbol "€", which is a non-ASCII character. The decoder's string-matching feature can easily accomplish this by replacing each dollar sign with CodeXML for the Euro sign on the Italian keyboard.

Below are the Italian keyboard character layouts based on the modifier keys pressed. Note the Euro sign is available as AltGr+5 or AltGr+e.

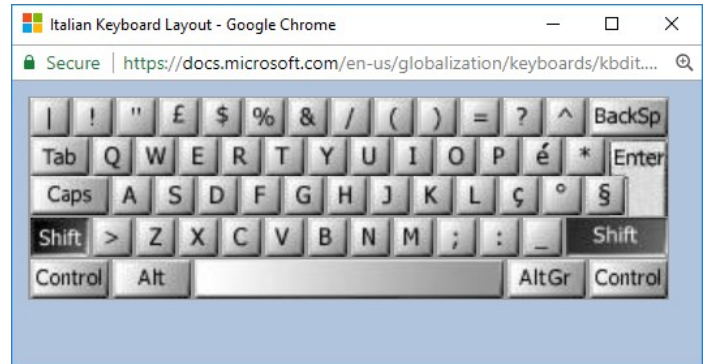
The USB scan codes for the "5" and "e" keys, which are in the same keyboard key position on both the English and Italian keyboards, are 0x22 and 0x08, respectively. The USB modifier scan code for the Italian AltGr key position, which is also the right Alt key position on the English keyboard, is 0x40.

No Modifier Keys

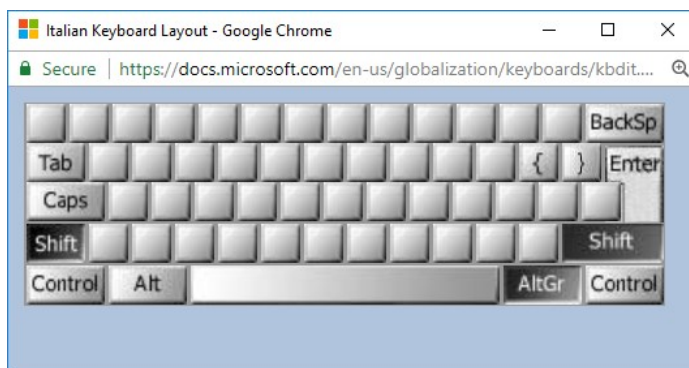
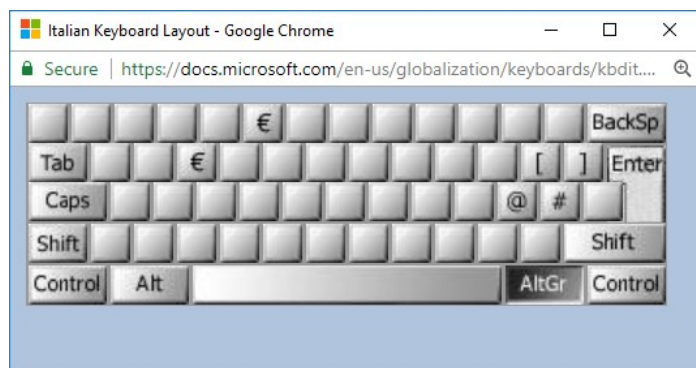


AltGr Modifier Key

Shift Modifier Key



AltGr+Shift Modifier Key



Note after the "key press" scan code(s) there must be a "key release" specified using 0x00 (no modifier) and 0x00 (no key) to terminate the key press or the operating system may interpret the last scan code as "auto-repeating", which would be undesirable.

Below is the CodeXML for the AltGr+e scan codes to indicate a "€" key press on an Italian keyboard, followed by the "key release" scan codes ("0000") to end the "€" key press.

CodeXML:

```
/01Y/1Ean//k40080000/04
```

CodeXML in a decoder data-management configuration string for all symbolologies:

```
000000000000!,,|/24^1/01Y/1Ean/2F/2Fk40080000/04
```

For all barcode symbolologies, replace all "\$" (0x24) with "€" for Italian keyboard and enable String-matching.

```
CDOPSSM"000000000000!,,|/24^1/01Y/1Ean/2F/2Fk40080000/04"
```

```
CDOPSDV4
```

25.8 Command Barcode Format

The CR8200 can receive commands directly through user input via serial or text or via configuration barcode decoding. This section describes the format of configuration command barcodes.

Header	Command	Trailer
<SOH>Y<GS><STX> (/01Y/1D/02)	String as described in Section 4.2	<ETX><EOT> (/03/04)

Multiple commands can be included in one barcode by separating each command with ASCII <ETX> (0x03).

Example: Scanning barcode generated from /01Y/1d/02SYAZTCG/03SYAUPOG/03/04 will output all settings of symbolology AZTC and AUPO.

Configuration Command Barcodes:

- CR8200 configuration barcodes use QR Code barcode symbology.
- Source files to generate configuration barcodes have a file extension of .crccs and an intermediate file extension of .crmk.
- If source files contain comments, a comment should start with two forward slash (//) characters
- Source files can have only one Primary Category command per line as defined in Section 4.2 above.

Examples:

Example.crccs

Contains:

```
// Hypothetical
// Output all settings of symbologies Aztec and Australian Post
// Rev 1 - 6/22/16 - Jackson - Initial Release

SYAZTCG // Get All Aztec settings
SYAUPOG // Get All Australian Post settings
```

Example.crmkr

Contains:

/01Y/1d/02SYAZTCG/03SYAUPOG/03/04

Example.png



Example

26 Device Recovery for the CR1500

A device may get into a state in which it is difficult to determine its configuration state on very rare occasions. When this occurs, two methods that allow the user to set devices back to their default settings for those occasions are provided. The first method is to issue a configuration reset (CFR) command. This method sets all settings modified by users back to the default values set at the factory. If the device does not respond to either scanned (readers), or manually entered configuration codes (readers and charging station), powering down the unit and then powering it up again should clear this condition to allow configuration reset codes to be sent to the reader. Users may recover the device to default settings in the unlikely event where it does not communicate even after the aforementioned procedure. Unlike a configuration reset, recovery removes all conventional saved settings. Whereas a configuration reset only removes saved settings if they support the 'R' action. The following are the recovery steps for the CR1500:

1. Power down the reader by removing cable or battery.
2. Press and hold down the trigger button while restoring power to the reader (insert cable while the button is being held down).
3. A sextuple-beep sequence with increasing pitch will be heard followed by a one second LED flash, and then the reader enters the "boot-loader" mode.
4. Hold the trigger for another two seconds, The reader will beep three times, a high pitch beep, a low pitch beep, and the high pitch beep again.
5. Release the trigger button and press and hold down again within two seconds after the triple-beep sequence is heard.

Note: If the trigger button is held down beyond the two-second limit, the settings will not reset.

6. The reader will beep once and then go through a quintuple-beep sequence.

Note: The sequence starts with three beeps (high, low, and high pitch beep), two beeps (high, low), two beeps (high, low), one beep (high) and one beep (high).

7. The reader's settings have now been reset to their default state. If you also wish to reset the platform settings, then keep the trigger held down and repeat steps 4 through 6. Otherwise, proceed to step 8.
8. Release the button(s) and reader recovery will be complete.

A HID scancode delay description

Keyword: #Communications

All HID keyboard devices communicate via HID reports. These reports contain the keyboard scancodes for all possible keypresses including press, release, and modifier scancodes. In this way, each HID report represents a keyboard "key" action.

- **Inter-character delay** is the time between sending full key press-and-releases to the host. More specifically, this delay applies to key press scan codes, so long as they have a release scan code in between them (e.g. a full key press-and-release). It does not apply to key press scan codes that are not separated by releases (e.g. pressing two keys at the same time).
- **Inter-scancode delay** is the time between sending key presses to the host. More specifically, this delay applies only to key press scan codes that do not have a release in between them (e.g. pressing two keys at the same time). It does not apply to key presses separated by a release (e.g. a full key press-and-release).
- **Release delay** is the time after completing a key press before starting the subsequent key release. More specifically, the release delay is the reverse of the inter-character delay. While the inter-character delay applies after the key release, the release delay applies before the key release. This may have the effect of multiple characters outputted by the system, as this is equivalent to holding the key pressed for an extended amount of time.

B ASCII-Hexadecimal table

This table is for finding hexadecimal values for use in Prefixes, Suffixes and the Format String

Decimal Value	Hexadecimal Value	ASCII Character	Notes / Alternate Definition
0	00	NUL	(null)
1	01	SOH	(start of header)
2	02	STX	(start of text)
3	03	ETX	(end of text)
4	04	EOT	(end of transmission)
5	05	ENQ	(enquiry)
6	06	ACK	(acknowledge)
7	07	BEL	(bell)
8	08	BS	(backspace)
9	09	TAB; HT	(horizontal tab);
10	0A	LF	(line feed, new line);
11	0B	VT	(vertical tab)
12	0C	FF	(form feed, new page)
13	0D	CR	(carriage return);
14	0E	SO	(shift out)
15	0F	SI	(shift in)
16	10	DLE	(data link escape)
17	11	DC1	(device control 1)
18	12	DC2	(device control 2)
19	13	DC3	(device control 3)
20	14	DC4	(device control 4)
21	15	NAK	(negative acknowledgement)
22	16	SYN	(synchronous Idle)
23	17	ETB	(end of transmission block)
24	18	CAN	(cancel)
25	19	EM	(end of medium)
26	1A	SUB	(substitute)
27	1B	ESC	(escape)
28	1C	FS	(file separator);
29	1D	GS	(group separator)
30	1E	RS	(record separator);
31	1F	US	(unit separator)
32	20	Space	
33	21	!	
34	22	"	
35	23	#	
36	24	\$	
37	25	%	
38	26	&	
39	27	'	
40	28	(	
41	29	)	
42	2A	*	
43	2B	+	
44	2C	,	
45	2D	-	

Decimal Value	Hexadecimal Value	ASCII Character	Notes / Alternate Definition
46	2E	.	
47	2F	/	
48	30	0	
49	31	1	
50	32	2	
51	33	3	
52	34	4	
53	35	5	
54	36	6	
55	37	7	
56	38	8	
57	39	9	
58	3A	:	
59	3B	;	
60	3C	<	
61	3D	=	
62	3E	>	
63	3F	?	
64	40	@	
65	41	A	
66	42	B	
67	43	C	
68	44	D	
69	45	E	
70	46	F	
71	47	G	
72	48	H	
73	49	I	
74	4A	J	
75	4B	K	
76	4C	L	
77	4D	M	
78	4E	N	
79	4F	O	
80	50	P	
81	51	Q	
82	52	R	
83	53	S	
84	54	T	
85	55	U	
86	56	V	
87	57	W	
88	58	X	
89	59	Y	
90	5A	Z	
91	5B	[	
92	5C	\	
93	5D	]	
94	5E	^	

Decimal Value	Hexadecimal Value	ASCII Character	Notes / Alternate Definition
95	5F	—	
96	60	`	
97	61	a	
98	62	b	
99	63	c	
100	64	d	
101	65	e	
102	66	f	
103	67	g	
104	68	h	
105	69	i	
106	6A	j	
107	6B	k	
108	6C	l	
109	6D	m	
110	6E	n	
111	6F	o	
112	70	p	
113	71	q	
114	72	r	
115	73	s	
116	74	t	
117	75	u	
118	76	v	
119	77	w	
120	78	x	
121	79	y	
122	7A	z	
123	7B	{	
124	7C		
125	7D	}	
126	7E	~	
127	7F	DEL	DEL

C USB VID - PID Listing

The Vendor ID for Code's reader products, assigned by the USB Implementer's Forum, is 0x11FA		
PID	Product	Description
0x8200	CT8200	In-System-Programming
0x8201	Reader	USB Keyboard Mode
0x8202	Reader	HID Vendor
0x8203	Reader	USB HID POS
0x8204	Reader	USB IBM POS
0x8210	Reader	VCOM Mode
0x8211	Reader	USB CDC

D Decode Modes

There are multiple ways to get a reader to attempt decoding. See the following table for a list of user interactions that will trigger a decode mode:

User Interactions that Produce Decode Modes		
User Interaction	Description	Relevant Command
Default	This is what happens when no other interactions are happening.	CDOP_MD
Trigger	This is what happens when the user presses the trigger.	RDTC_MD
Stand	This is what happens when the user puts the reader into a stand that it is compatible with.	RDST_SB
Event	This is what happens when the user issues a trigger event.	RDCMXEV1,P11,P2

Each of these interactions will cause the reader to enter a mode for decoding. See the following table for a list of possible behaviors that these interactions will produce, as well as the values needed in order to set that behavior in the associated setting:

Decode Modes					
CDOP Value	RDCM Value	RDTC or RDST Value	Mode	Description	Decoding AGC Behavior
-	0	1	Normal	This mode will attempt decoding until a barcode is decoded, at which point it will stop.	Uses the normal AGC.
1	1	2	Motion Detection	Reader uses a dim illumination to detect when there is motion in front of the reader. Once it has detected motion, it will switch over to a normal scan until it has decoded a barcode. Once a barcode has been decoded, or a predetermined amount of time has passed without motion, it will switch back into it's detecting state.	Uses motion detection AGC until motion has been detected, then it uses the normal AGC.
2	2	3	Continuous Scan	Reader continuously attempts decoding. This works similarly to our normal mode, except it does not stop after a barcode is decoded.	Uses the normal AGC.
3	-	4	Quick Decode using IR Illumination	If the reader supports IR detection, the reader will use an IR LED to detect when a barcode is presented in front of the reader. Once a barcode has been detected, it will switch over to a normal scan until it has decoded a barcode. Once a barcode has been decoded, or a predetermined amount of time has passed without a barcode in front of the reader, it will switch back into it's detection state.	Uses the detection AGC until a barcode has been detected, then it uses the Decode Plus AGC (to keep the illumination on after the barcode has been removed from in front of the reader).
4	-	5	Motion Detection using IR illumination	Works similarly to regular motion detection, except it uses the decode plus AGC to keep the illumination on after the barcode has been removed from the reader. It also uses IR illumination instead of a dim light.	Uses the detection AGC until motion has been detected, then it uses the Decode Plus AGC (to keep the illumination on after the barcode has been removed from in front of the reader).

Decode Modes					
CDOP Value	RDCM Value	RDTC or RDST Value	Mode	Description	Decoding AGC Behavior
5	-	6	Quick Decode using Red Illumination	If the reader supports IR detection, the reader will use an IR LED to detect when a barcode is presented in front of the reader. Once a barcode has been detected, it will switch over to a normal scan until it has decoded a barcode. Once a barcode has been decoded, or a predetermined amount of time has passed without a barcode in front of the reader, it will switch back into it's detection state.	Uses the detection AGC until a barcode has been detected, then it uses the Decode Plus AGC (to keep the illumination on after the barcode has been removed from in front of the reader).
6	-	7	Motion Detection using Red illumination	Works similarly to regular motion detection, except it uses the decode plus AGC to keep the illumination on after the barcode has been removed from the reader.	Uses the detection AGC until motion has been detected, then it uses the Decode Plus AGC (to keep the illumination on after the barcode has been removed from in front of the reader).
7	-	8	Pick List	Works similarly to our normal trigger mode, except it will keep the targeting bar on when the trigger is not currently pressed. If set as a trigger mode, this also enforces a narrow target tolerance, and only allows decodes close to the center of the reader's view.	Uses the normal AGC.
8	-	9	Target Bar Trigger	If set as a trigger mode (RDTC_MD9), this enables the targeting LED for the time specified by the target time setting (CDDT_TT) before attempting to scan.	Uses the normal AGC.
9	3	10	Single Cycle	This mode will make one attempt at decoding, at which point it will stop.	Uses the normal AGC.

The first column of the table references the values needed for CDOP_MD. The second column of the table references the values needed for RDCMXEV1. The third column of the table references the values for all other commands. These three distinct sets of values are maintained for backwards compatibility.

The "Decoding AGC Behavior" in the table above only takes place when the AGC mode is set to default (SCSP_MODF). In non-default cases, the AGC mode, when attempting a decode, will be the mode that the user specified.

E Illumination Sources

Readers may have one or more sources of illumination to be used when decoding. Each illumination source is associated with a specific AGC mode. And will illuminate when a decode mode triggers that specific AGC mode.

Illumination Source Values	
Channel Number	Description
-1	Default System Illumination (Product Specific)
0	Center Illumination
1	Right Illumination
2	Left Illumination
3	Detection Illumination (e.g. IR on the CR5200)
4	External Illumination
5	Right and Left Illumination
6	Right, Left, and Center Illumination
7	Right and External Illumination
8	Left and External Illumination
9	Bright Field and External Illumination
10	Right, Left, External, Bright Field, and Center Illumination